

## INSTALLATION

### 1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

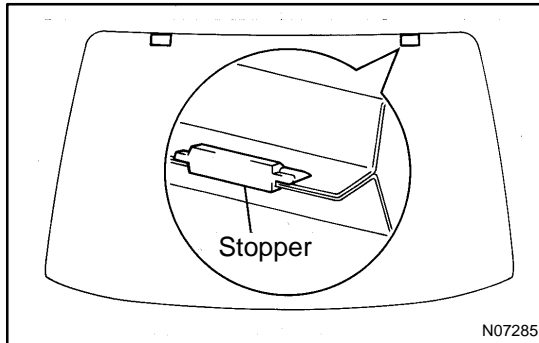
HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in a cleaner fluid.

HINT:

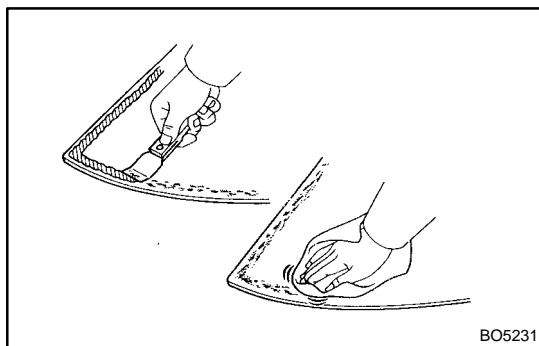
Even if all the adhesive has been removed, clean the body.



### 2. IF NECESSARY, REPLACE STOPPER

- (a) Using a knife, remove the stoppers.

- (b) Install new stopper.



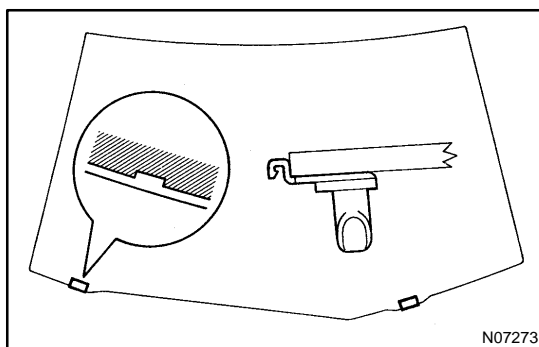
### 3. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.

- (b) Clean the glass with cleaner fluid.

**NOTICE:**

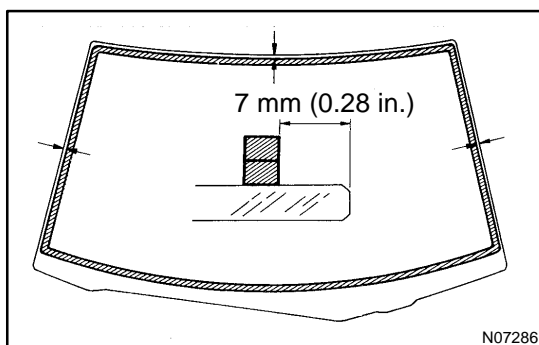
**Do not touch the glass surface after cleaning it.**



### 4. IF NECESSARY, REPLACE RETAINER

- (a) Using a knife, remove the retainer.

- (b) Install new retainer.

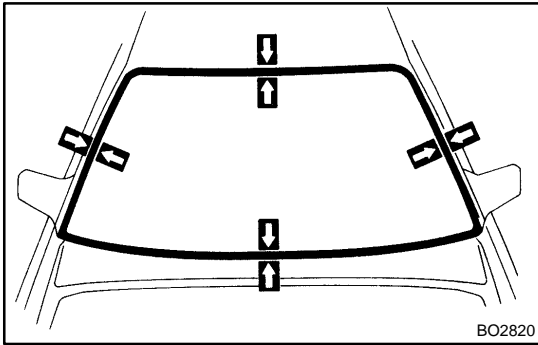


### 5. INSTALL DAM

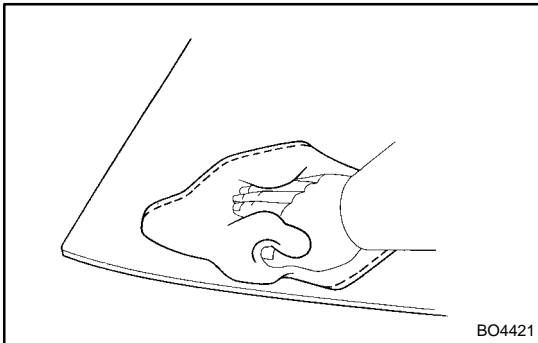
Install the dam with double-stick tape as shown in the illustration.

**NOTICE:**

**Do not touch the glass surface after cleaning it.**

**6. POSITION GLASS**

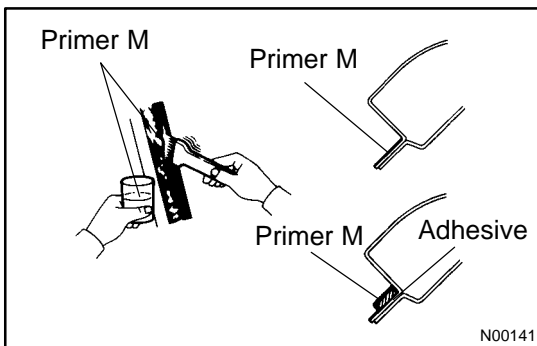
- (a) Place glass in correct position.
- (b) Place reference marks between the glass and body.
- (c) Remove the glass.

**7. CLEAN CONTACT SURFACE OF GLASS**

Using a cleaner, clean the contact surface which is black colored area around the entire glass rim.

**NOTICE:**

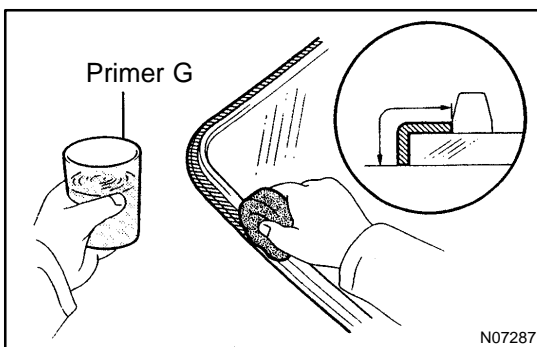
**Do not touch the glass surface after cleaning it.**

**8. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"**

Using a brush, coat the contact surface on the body with primer M.

**NOTICE:**

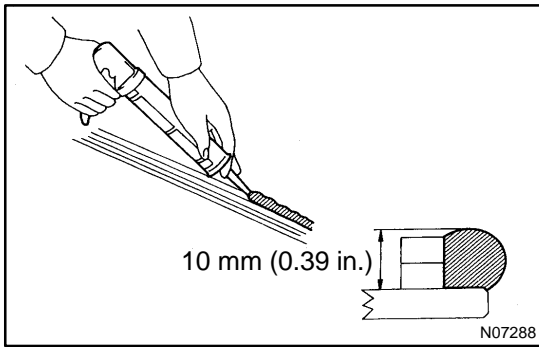
- Let the primer coating dry for 3 minutes or more.
- Do not coat the adhesive.
- Do not keep any of the opened Primer M for later use.

**9. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"**

- (a) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.
- (b) Before the Primer dries, wipe it off with a clean shop rag.

**NOTICE:**

- Let the primer coating dry for 3 minutes or more.
- Do not coat the adhesive.
- Do not keep any of the opened Primer G for later use.

**10. APPLY ADHESIVE**

- (a) Cut off the tip of the cartridge nozzle.

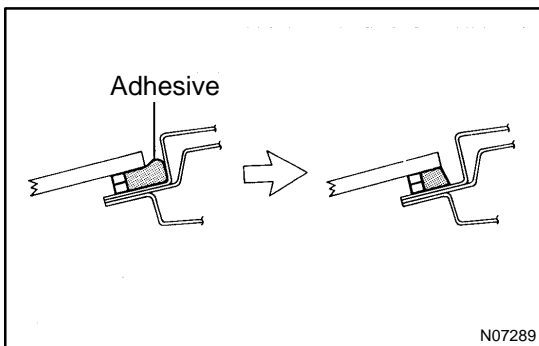
**Part No. 08850-00801 or equivalent**

**HINT:**

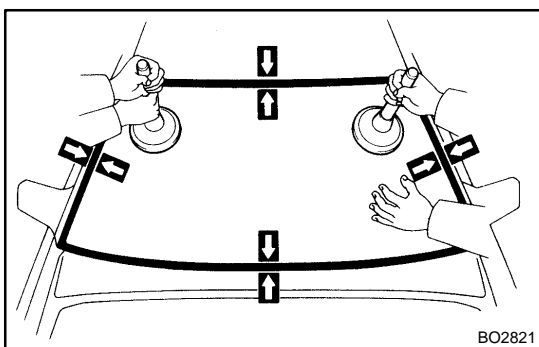
After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minute
20 °C (68 °F)	100 minute
5 °C (41 °F)	8 hour

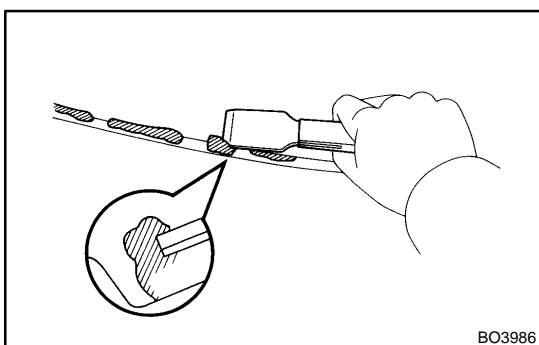
- (b) Load the cartridge into the sealer gun.  
(c) Coat the glass with adhesive as shown.

**11. INSTALL GLASS****HINT:**

Check that the dam is attached to the body panel as shown in the drawing.



- (a) Position the glass so that the reference marks are lined up, and press in gently along the rim.  
(b) Using a spatula, apply adhesive on the glass rim.



- (c) Use a scraper to remove any excessive or protruding adhesive.  
(d) Hold the glass in place securely with a protective tape or equivalent until the adhesive hardened.

**NOTICE:**

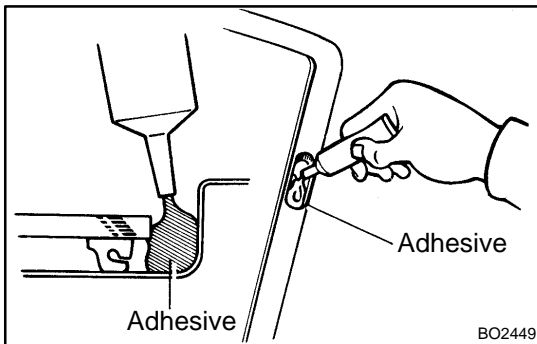
**Take care not to drive the vehicle during the time described in the table below.**

Temperature	Minimum time prior to drive the vehicle
35 °C (95 °F)	1.5 hour
20 °C (68 °F)	5 hour
5 °C (41 °F)	24 hour

**12. INSPECT FOR LEAK AND REPAIR**

- Perform a leak test after the hardening time has elapsed.
- Seal any leak with sealant.

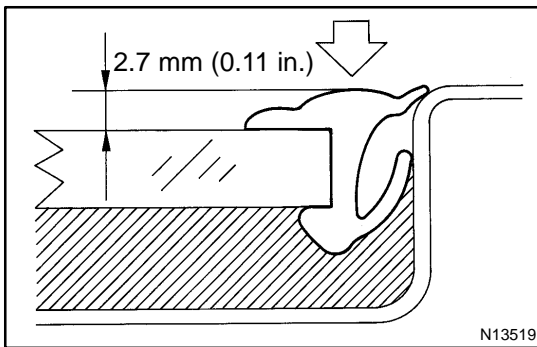
**Part No. 08833-00030 or equivalent**



**13. APPLY ADHESIVE AT WINDSHIELD UPPER MOULDING INSTALLATION AREA**

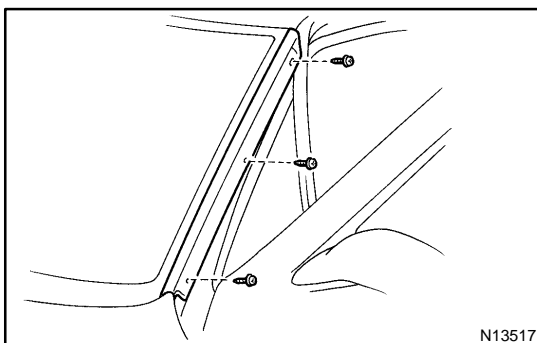
Coat the glass with adhesive at the moulding installation area.

**Part No. 08833-00030 or equivalent**



**14. INSTALL WINDSHIELD UPPER MOULDING**

Place the moulding onto the body and tap it by hand.



**15. INSTALL OUTSIDE MOULDING**

Install the 3 screws and outside moulding.

**16. INSTALL FRONT DOOR WEATHERSTRIP**

**17. INSTALL THESE PARTS:**

- (a) Cowl louver
- (b) Cowl louver weatherstrip
- (c) Wiper arms

**Torque:****Bolt: 5.5 N·m (56 kgf-cm, 49 in.-lbf)****Nut: 22 N·m (225 kgf-cm, 16 ft-lbf)**

- (d) Hood
- (e) Front roof headlining
- (f) Inner rear view mirror
- (g) Center visor
- (h) Personal light
- (i) Sun visors and holders
- (j) Front pillar garnishes
- (k) Front seat outer belt shoulder anchors  
**Torque: 41 N·m (420 kgf-cm, 30 ft-lbf)**
- (l) Roof side inner garnishes
- (m) Rear spot light
- (n) Rear personal light
- (o) Center pillar garnishes
- (p) Assist grips
- (q) Package tray trim
- (r) Speaker grille
- (s) High-mounted stop light
- (t) Rear seat side garnishes
- (u) Rear door scuff plates
- (v) Front door scuff plates
- (w) Rear seatback  
**Torque: 18 N·m (185 kgf-cm, 13 ft-lbf)**
- (x) Rear seat belt floor anchor  
**Torque: 41 N·m (420 kgf-cm, 30 ft-lbf)**
- (y) Rear seat cushion
- (z) Front seat  
**Torque: 37 N·m (375 kgf-cm, 27 ft-lbf)**