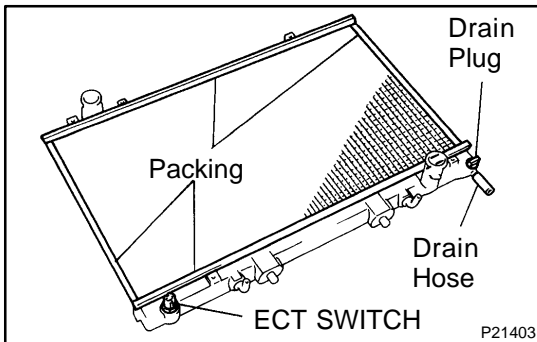


## DISASSEMBLY

### 1. REMOVE PACKINGS

- (a) Remove the 2 packings from the radiator front side.



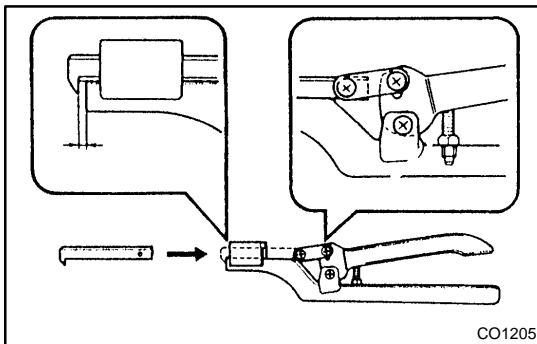
- (b) Remove the 4 packings from the radiator rear side.

### 2. REMOVE ECT SWITCH FOR A/C COOLING FAN

- (a) Remove the ECT switch.  
(b) Remove the O-ring from the ECT switch.

### 3. REMOVE DRAIN PLUG

- (a) Remove the drain hose.  
(b) Remove the drain plug.  
(c) Remove the O-ring from the drain plug.



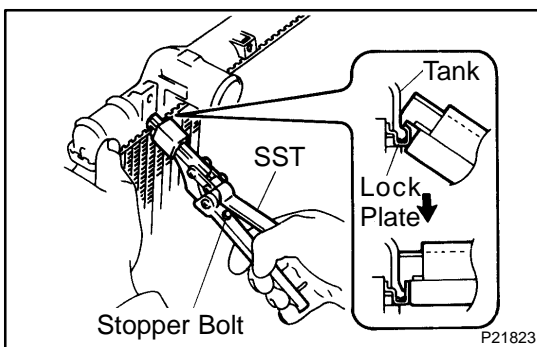
### 4. ASSEMBLE SST

SST 09230-01010

- (a) Install the claw to the overhaul handle, inserting it in the hole in part "A" as shown in the diagram.  
(b) While gripping the handle, adjust the stopper bolt so that dimension "B" shown in the diagram is 0.2 – 0.3 mm (0.008 – 0.012 in.).

#### NOTICE:

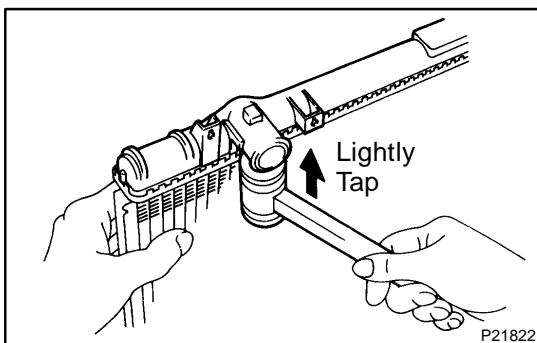
If this adjustment is not done, the claw may be damaged.



### 5. UNCAULK LOCK PLATES

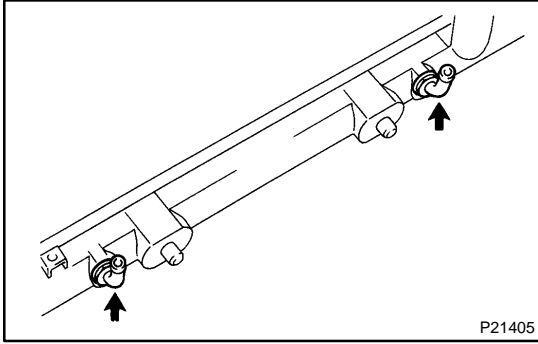
Using SST to release the caulking, squeeze the handle until stopped by the stopper bolt.

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### 6. REMOVE TANKS AND O-RINGS

- (a) Lightly tap the radiator port (inlet or outlet) with a soft-faced hammer, and remove the tank.  
(b) Remove the O-ring.

**7. REMOVE OIL COOLER FROM LOWER TANK**

- (a) Remove the 2 nuts and 2 plate washers.
- (b) Remove the oil cooler and 2 O-rings.