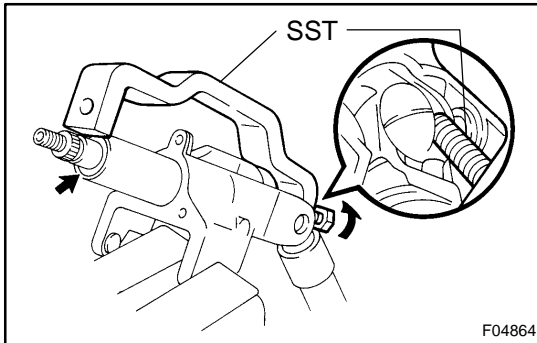


REASSEMBLY

NOTICE:

When using a vise, do not over tighten it.

1. **COAT PARTS INDICATED BY ARROWS WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE (See page SR-10)**



2. INSTALL MAIN SHAFT ASSEMBLY

- (a) Install a new bearing, bearing thrust collar and compression spring to the main shaft assembly.
- (b) Install the main shaft assembly to the column upper tube sub-assembly.
- (c) Using SST, compress the compression spring.
SST 09950-40011 (09958-04011)

NOTICE:

Do not bend the universal joint of the shaft more than 20°.

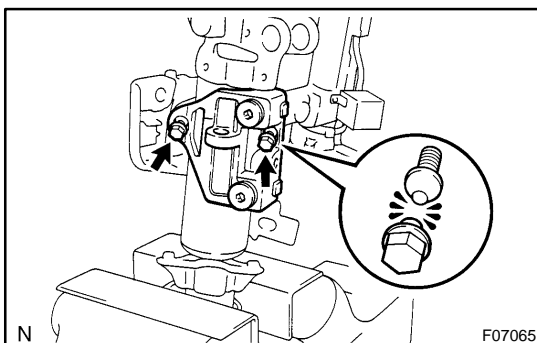
- (d) Using a snap ring expander, install a new snap ring to the main shaft.

3. INSTALL COLUMN UPPER TUBE SUB-ASSEMBLY WITH MAIN SHAFT ASSEMBLY

- (a) Install the 3 bushings to the column tube.
- (b) Install 2 new support stopper bolt bushings to the column upper tube assembly.
- (c) Install the column upper tube assembly to the column tube.
- (d) Using a hexagon wrench, install the column upper tube sub-assembly with main shaft assembly with the 2 tilt steering bolts.

Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)

- (e) Install the tilt steering support bond cable with the 2 screws.
- (f) Install a new snap ring.



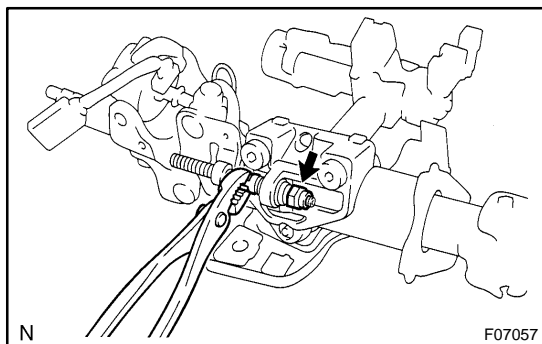
4. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP

- (a) Using a hexagon wrench, install the 2 telescopic steering wedge lock springs and 2 telescopic lever lock bolts.

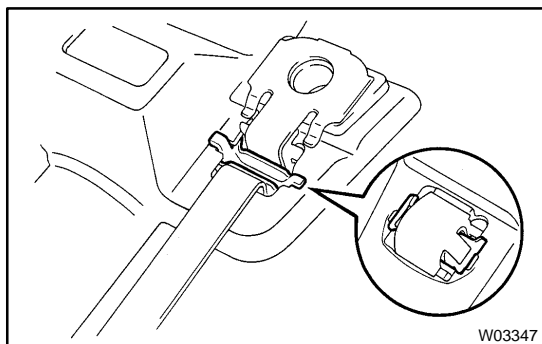
Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)

- (b) Install the 2 steering lock wedges, column upper clamp and column upper bracket with 2 new tapered-head bolts.
- (c) Tighten the 2 tapered-head bolts until the bolt heads break off.

- (d) Install the column tube stopper.
Torque: 19 N·m (190 kgf·cm, 14 ft·lbf)
- 5. **INSTALL TELESCOPIC STEERING SLIDER, STEERING COLUMN BRACKET SPACER AND TELESCOPIC STEERING BUSHING TO TELESCOPIC STEERING SCREW**
- 6. **INSTALL TELESCOPIC STEERING SCREW**
 - (a) Install the 4 energy absorber cushions, 2 bearings and telescopic steering screw.



- (b) Using pliers, install the nut.
- (c) Using a punch, stake the nut.
- 7. **INSTALL TELESCOPIC STEERING SLIDER SUPPORT**
Install the telescopic steering slider support with the 2 bolts.
Torque: 11 N·m (110 kgf·cm, 8 ft·lbf)



- 8. **INSTALL 2 ENERGY ABSORBING PLATES**
 - (a) Install 2 new energy absorbing guides and energy absorbing plates.
 - (b) Install 2 new energy absorbing clips.
- 9. **INSTALL COLUMN TUBE SUPPORT**
 - (a) Install the tube attachment to the column tube support.
 - (b) Install the column tube support with tube attachment with the bolt.
Torque: 15 N·m (150 kgf·cm, 11 ft·lbf)
- 10. **INSTALL POWER TELESCOPIC MOTOR**
 - (a) Install the telescopic steering column cable.
 - (b) Install the power telescopic motor with the 2 bolts.
- 11. **INSTALL NO. 1 STEERING LOWER TUBE BRACKET**
Install the No. 1 steering lower tube bracket with the bolt.
- 12. **INSTALL ADJUSTING NUT NO. 1**
 - (a) Install 2 new support stopper bolt bushings to the adjusting nut No. 1.
 - (b) Install the adjusting nut No. 1 with the 2 tilt steering shafts.
- 13. **INSTALL POWER TILT MOTOR**
 - (a) Install 2 new support stopper bolt bushings to the power tilt motor.
 - (b) Using a hexagon wrench, install the power tilt motor with the 2 tilt steering bolts.
Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)
 - (c) Install 2 new E-rings.
 - (d) Install the stopper No. 1 and stopper spring.
 - (e) Using a hexagon wrench, install the support stopper bolt.

14. INSTALL TURN SIGNAL BRACKET

Install the turn signal bracket with the 3 screws.

15. INSTALL CONNECTOR BRACKET

(a) Install the connector bracket with the screw.

(b) Connect the connector.

**16. INSTALL KEY CYLINDER LAMP ASSEMBLY AND
TRANSPONDER KEY COIL**

Install the key cylinder lamp assembly and transponder key coil with the screw.