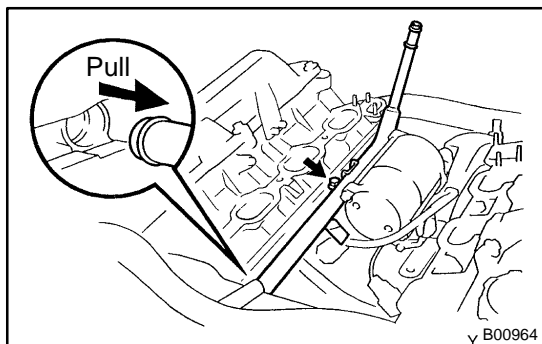
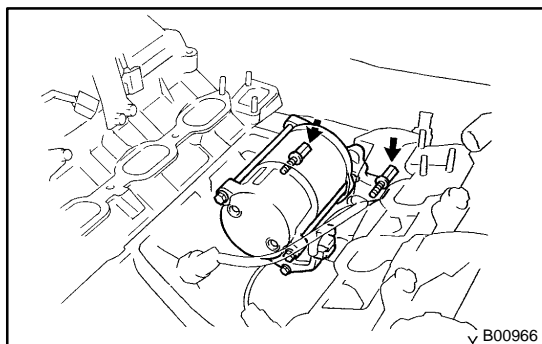


REMOVAL

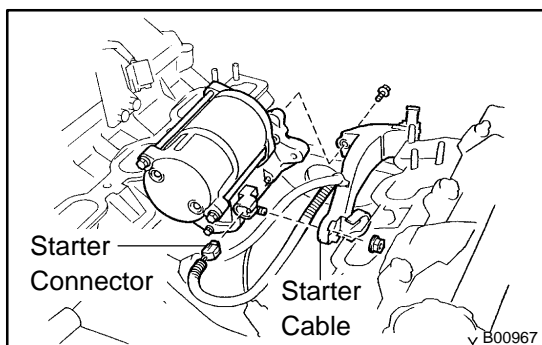
1. REMOVE V-BANK COVER
2. DISCONNECT ACCELERATOR CABLE
3. REMOVE BATTERY CLAMP COVER,
AIR CLEANER INLET AND INTAKE AIR CONNECTOR
4. DISCONNECT THROTTLE BODY
(See page [SF-59](#))
5. REMOVE INTAKE MANIFOLD ASSEMBLY
(See page [EM-34](#))
6. REMOVE REAR WATER BYPASS JOINT
(See page [EM-34](#))
7. REMOVE WATER BYPASS PIPE



- (a) Remove the bolt.
- (b) Pull out the water bypass pipe from the water pump.
- (c) Disconnect the wire clamp from the bracket on the water bypass pipe.
- (d) Remove the O-ring from the water bypass pipe.



8. REMOVE STARTER
- (a) Remove the 2 bolts holding the starter to the cylinder block.
- (b) Disconnect the starter from the cylinder block.



- (c) Disconnect the starter connector.
- (d) Remove the nut, and disconnect the starter wire.
- (e) Remove the bolt, and disconnect the wire clamp from the starter and remove the starter.