

## REASSEMBLY

### 1. INSTALL NEW BEARING

- (a) Using SST, install a new bearing to the axle carrier.  
SST 09527-17011, 09608-32010

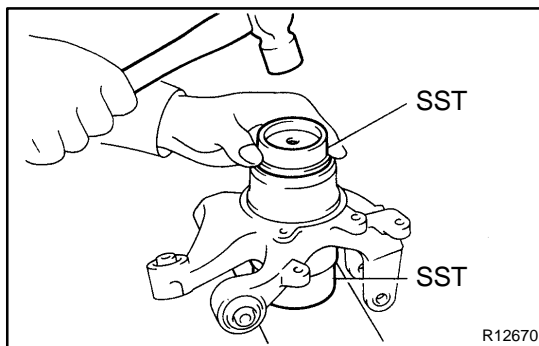
#### NOTICE:

**If the inner races come loose from the bearing outer race, be sure to install them on the same side as before.**

- (b) Using snap ring pliers, install the snap ring.

### 2. INSTALL NEW OIL SEAL (OUTER)

- (a) Place the inner race (outside).



- (b) Using SST, install a new oil seal until it is flush with end surface of axle carrier.  
SST 09527-17011, 09608-32010

- (c) Coat MP grease to the oil seal lip.

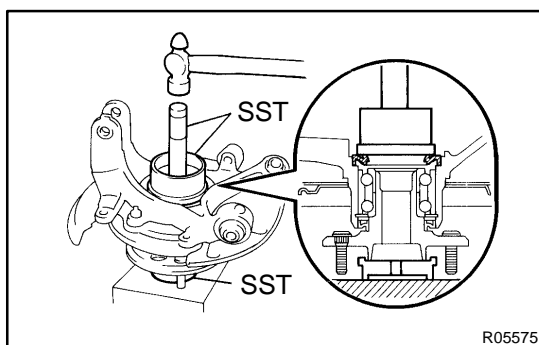
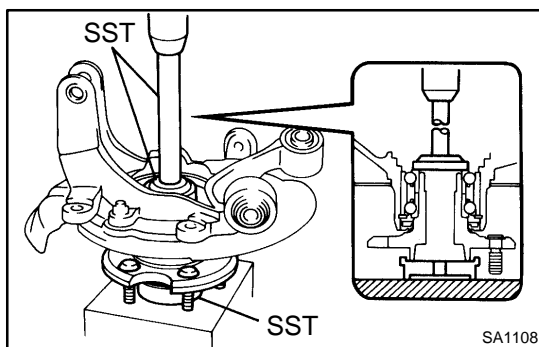
### 3. INSTALL BACKING PLATE

Install the backing plate to the axle carrier with the 2 bolts and nuts.

**Torque: 59 N·m (600 kgf-cm, 43 ft-lbf)**

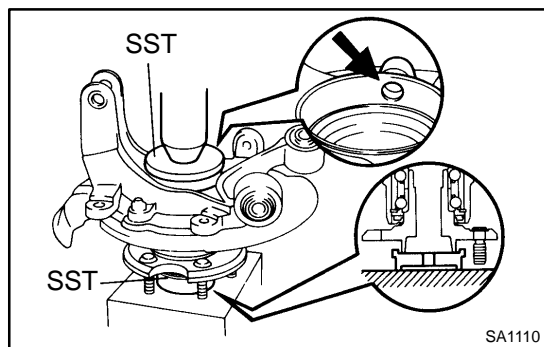
### 4. INSTALL AXLE HUB

- (a) Place the inner race (inside).  
(b) Using SST and a press, install the axle hub.  
SST 09608-32010, 09950-60010 (09951-00430),  
09950-70010 (09951-07100)



### 5. INSTALL NEW OIL SEAL (INNER)

- (a) Using SST, install a new oil seal.  
SST 09223-15020, 09608-32010,  
09950-70010 (09951-07100)  
(b) Coat MP grease to the oil seal lip.

**6. INSTALL NEW DUST DEFLECTOR**

Using SST and a press, install a new dust deflector.

SST 09608-32010, 09950-60020 (09951-01030)

HINT:

Align the holes for the ABS speed sensor in the dust deflector and axle carrier.

**7. INSTALL UPPER SUSPENSION ARM**

- (a) Install a bolt and 2 nuts to the axle carrier and secure it in a vise.
- (b) Install the upper suspension arm to the axle carrier.
- (c) Install a new nut.

**Torque: 108 N·m (1,100 kgf·cm, 80 ft·lbf)**