

DISASSEMBLY

NOTICE:

When using a vise, do not overtighten it.

1. REMOVE TRANSPONDER KEY COIL AND KEY CYLINDER LAMP ASSEMBLY

Remove the screw, transponder key coil and key cylinder lamp assembly.

2. REMOVE CONNECTOR BRACKET

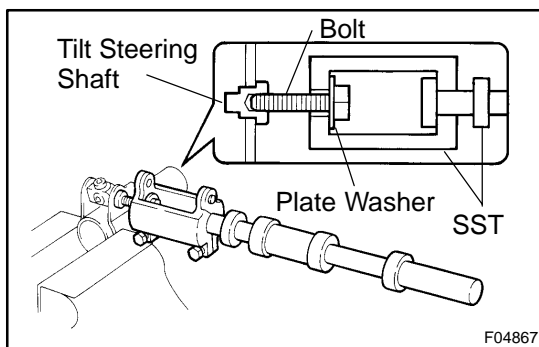
- (a) Disconnect the connector.
- (b) Remove the screw and connector bracket.

3. REMOVE TURN SIGNAL BRACKET

Remove the 3 bolts and turn signal bracket.

4. REMOVE POWER TILT MOTOR

- (a) Using a hexagon wrench, remove the support stopper bolt.
- (b) Remove the stopper spring and stopper No. 1.
- (c) Using a screwdriver, remove the 2 E-rings.
- (d) Using a hexagon wrench, remove the 2 tilt steering bolts and power tilt motor.
- (e) Remove the 2 support stopper bolt bushings from the power tilt motor.



5. REMOVE ADJUSTING NUT NO. 1

- (a) Set SST, a plate washer (36 mm outer diameter) and bolt (6 mm normal diameter, 1.0 mm pitch, 50 mm length), as shown in the illustration.

SST 09910-00015 (09911-00011, 09912-00010)

Reference:

Plate washer 90201-10201

Bolt 91111-51050

- (b) Remove the 2 tilt steering shafts by using the sliding hammer on SST and adjusting nut No. 1.
- (c) Remove the 2 support stopper bolt bushings from the adjusting nut No. 1.

6. REMOVE NO. 1 STEERING LOWER TUBE BRACKET

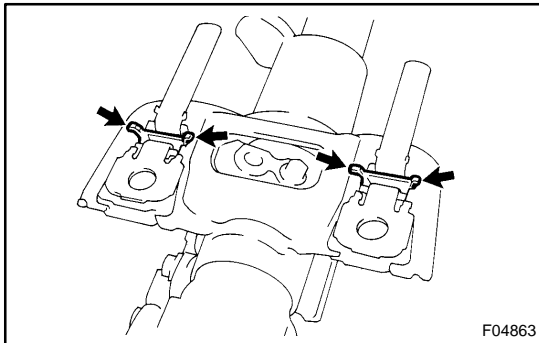
Remove the bolt and No. 1 steering lower tube bracket.

7. REMOVE POWER TELESCOPIC MOTOR

- (a) Remove the 2 bolts and power telescopic motor.
- (b) Remove the telescopic steering column cable.

8. REMOVE COLUMN TUBE SUPPORT

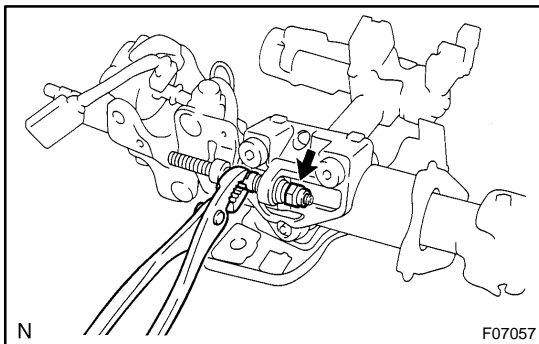
- (a) Remove the bolt.
- (b) Remove the column tube support with tube attachment.
- (c) Remove the tube attachment from the column tube support.

**9. REMOVE 2 ENERGY ABSORBING PLATES**

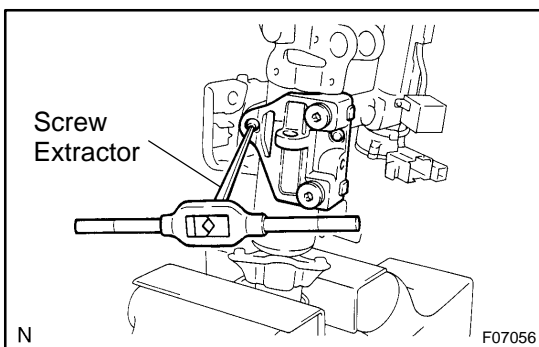
- (a) Using pliers, remove the 2 energy absorbing clips.
- (b) Remove the 2 energy absorbing plates and 2 energy absorbing guides.

10. REMOVE TELESCOPIC STEERING SLIDER SUPPORT

Remove the 2 bolts and telescopic steering slider support.

**11. REMOVE TELESCOPIC STEERING SCREW**

Using Pliers, remove the nut, 4 energy absorber cushions, 2 bearings and telescopic steering screw.

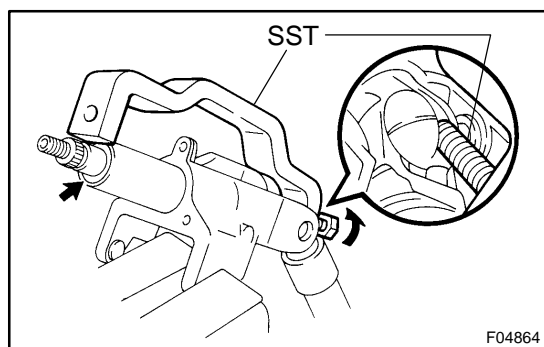
12. REMOVE TELESCOPIC STEERING BUSHING, STEERING COLUMN BRACKET SPACER AND TELESCOPIC STEERING SLIDER FROM TELESCOPIC STEERING SCREW**13. REMOVE COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP**

- (a) Remove column tube stopper.
- (b) Using a centering punch, mark the center of the 2 tapered-head bolts.
- (c) Using a 3 – 4 mm (0.12 – 0.16 in.) drill, drill into the 2 tapered-head bolts.
- (d) Using a screw extractor, remove 2 tapered-head bolts, column upper bracket, column upper clamp and 2 steering lock wedges.
- (e) Using a hexagon wrench, remove the 2 telescopic lever lock bolts and 2 telescopic steering wedge lock springs.

14. REMOVE COLUMN UPPER TUBE SUB-ASSEMBLY WITH MAIN SHAFT ASSEMBLY

- (a) Using a screwdriver, remove the snap ring.
- (b) Remove the 2 screws and tilt steering support bond cable.
- (c) Using a hexagon wrench, remove the 2 tilt steering bolts and column upper tube sub-assembly with main shaft assembly.

- (d) Remove the column upper tube assembly from the column tube.
- (e) Remove the 2 support stopper bolt bushings from the column upper tube assembly.
- (f) Remove the 3 bushings from the column tube.



15. REMOVE MAIN SHAFT ASSEMBLY

- (a) Using SST, compress the compression spring.
SST 09950-40011 (09958-04011)

NOTICE:

Do not bend the universal joint of the shaft assembly more than 20°.

- (b) Using a snap ring expander, remove the snap ring.
- (c) Remove the main shaft assembly from the column upper tube sub-assembly.
- (d) Remove the compression spring, bearing thrust collar and bearing from the main shaft assembly.