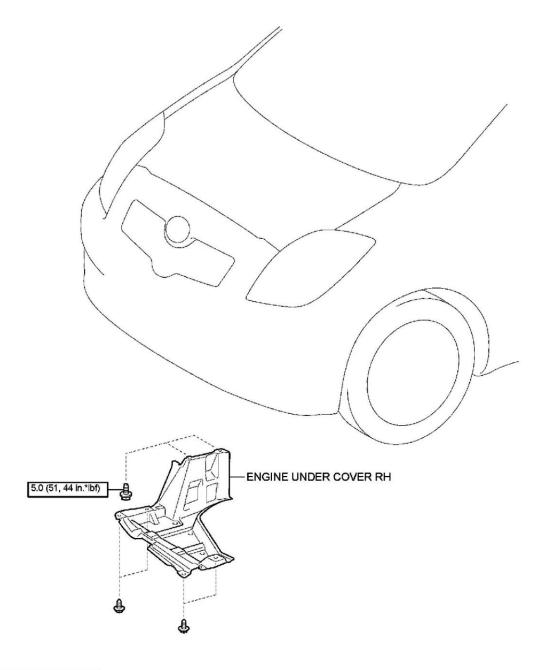


Toyota Yaris L4-1.5L (1NZ-FE) 2008

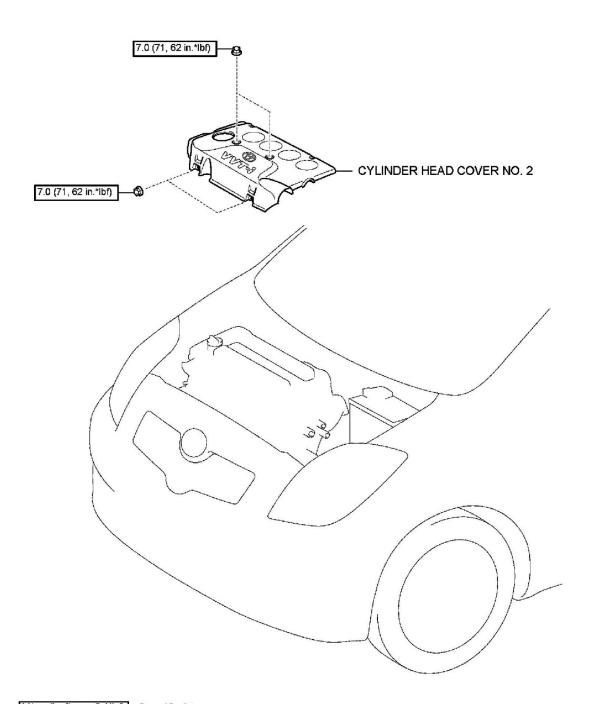
Timing Chain: Service and Repair Components

1 NZ-FE ENGINE MECHANICAL: TIMING CHAIN:

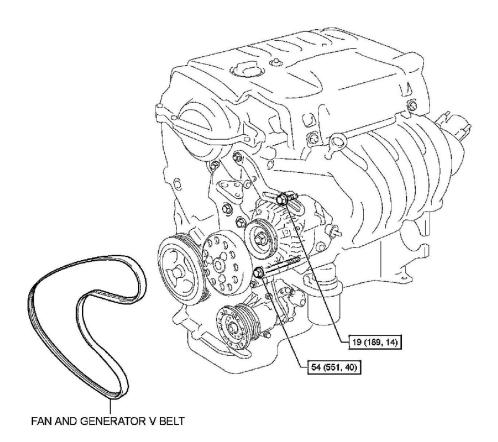
COMPONENTS

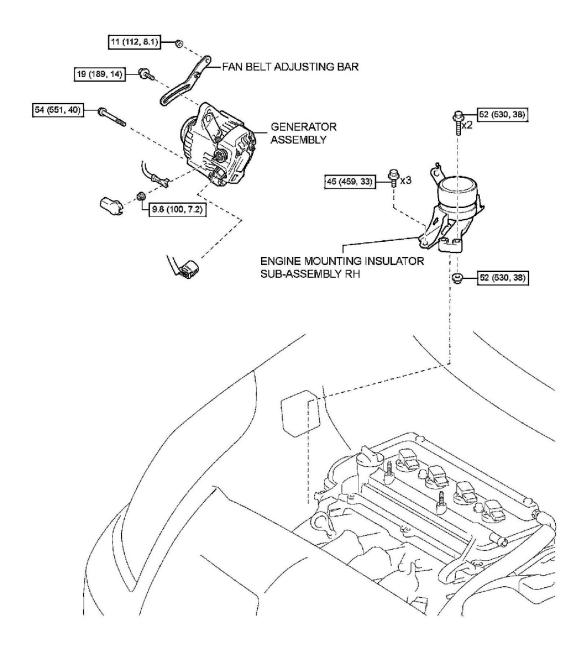


N*m (kgf*cm, ft.*lbf) : Specified torque



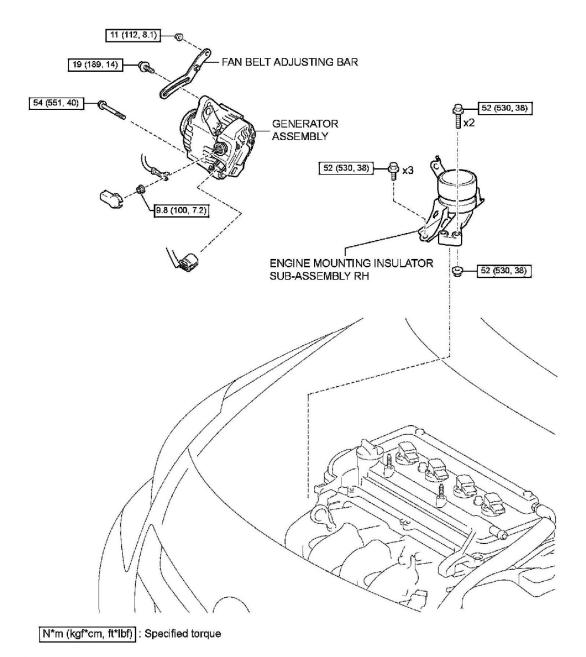
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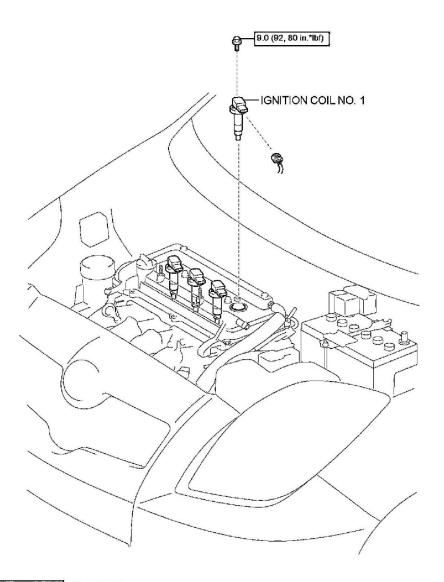


N*m (kgf*cm, ft.*lbf) : Specified torque

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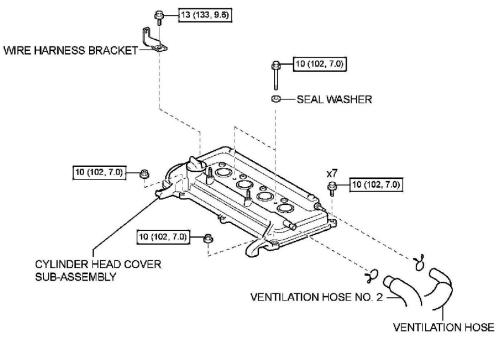


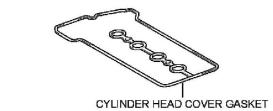
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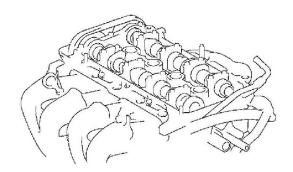


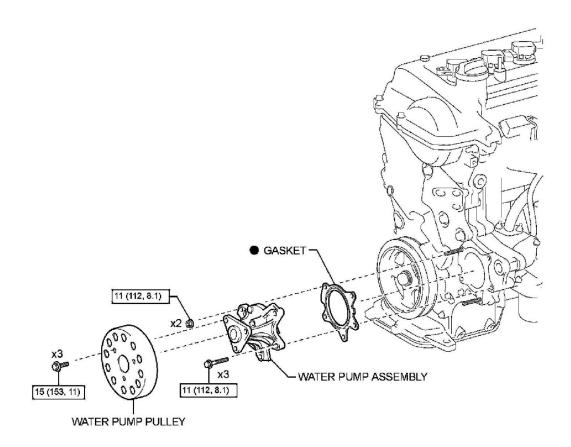
N*m (kgf*cm, ft.*lbf) : Specified torque

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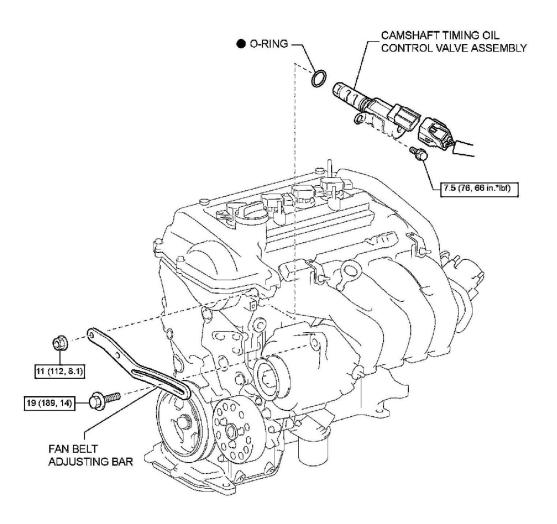






● Non-reusable part

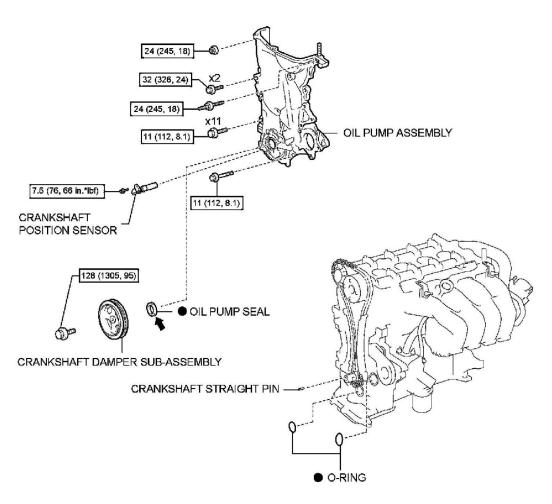
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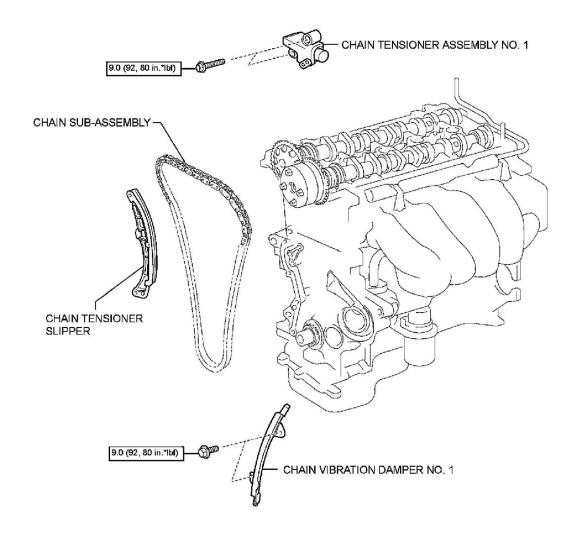
Non-reusable part

Т





● Non-reusable part ← Apply MP grease



Timing Chain: Service and

Repair Removal

1 NZ-FE ENGINE MECHANICAL: TIMING CHAIN:

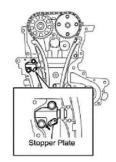
REMOVAL

- 1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL
- 2. REMOVE FRONT WHEEL RH
- 3. REMOVE ENGINE UNDER COVER RH
- 4. DRAIN ENGINE OIL
- 5. DRAIN ENGINE COOLANT See: Cooling System/Coolant/Service and Repair
- 6. REMOVE CYLINDER HEAD COVER NO. 2 See: Powertrain Management/Ignition System/Ignition Coil/Service and Repair/Removal
- 7. REMOVE FAN AND GENERATOR V BELT See: Drive Belts, Mounts, Brackets and Accessories/Drive Belt/Service and Repair/Removal
- 8. REMOVE GENERATOR ASSEMBLY
- 9. REMOVE IGNITION COIL NO. 1 See: Powertrain Management/Ignition System/Ignition Coil/Service and Repair/Removal
- 10. DISCONNECT VENTILATION HOSE See: Powertrain Management/Fuel Delivery and Air Induction/Fuel Injector/Service and Repair/Removal
- 11. DISCONNECT VENTILATION HOSE NO. 2 See: Powertrain Management/Fuel Delivery and Air Induction/Fuel Injector/Service and Repair/Removal
- 12. REMOVE CYLINDER HEAD COVER SUB-ASSEMBLY See: Powertrain Management/Fuel Delivery and Air Induction/Fuel Injector/Service and Repair/Removal
- 13. REMOVE ENGINE MOUNTING INSULATOR SUB-ASSEMBLY RH See: Engine Lubrication/Oil Pump/Service and Repair/Removal
- 14. REMOVE CRANKSHAFT DAMPER SUB-ASSEMBLY See: Engine Lubrication/Oil Pump/Service and Repair/Removal
- 15. REMOVE CRANKSHAFT POSITION SENSOR See: Powertrain Management/Computers and Control Systems/Crankshaft Position

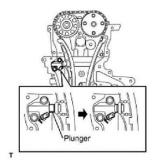
Sensor/Service and Repair/Removal

- 16. REMOVE CAMSHAFT TIMING OIL CONTROL VALVE ASSEMBLY See: Variable Valve Timing/Variable Valve Timing Actuator/Service and Repair/Removal
- 17. REMOVE WATER PUMP PULLEY See: Water Pump/Service and Repair/Removal

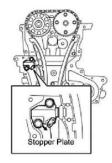
- 18. REMOVE WATER PUMP ASSEMBLY See: Water Pump/Service and Repair/Removal
- 19. REMOVE TRANSVERSE ENGINE ENGINE MOUNTING BRACKET See: Engine Lubrication/Oil Pump/Service and Repair/Removal
- 20. REMOVE OIL PUMP ASSEMBLY See: Engine Lubrication/Oil Pump/Service and Repair/Removal
- 21. REMOVE OIL PUMP SEAL See: Engine Lubrication/Oil Pump/Service and Repair/Replacement
- 22. REMOVE CHAIN TENSIONER ASSEMBLY NO. 1 NOTICE:
 - Do not rotate the crankshaft with the chain tensioner removed.
 - When rotating the camshaft with the timing chain removed, rotate the crankshaft counterclockwise 40° from the TDC first.



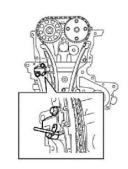
(a) Pull up the stopper plate and hold it with its lock released.



(b) Unlock the plunger of the tensioner and push it in to the end.



(c) Pull down the stopper plate with the plunger pushed to the end and lock the plunger.



(d) Insert a 3 mm (0.12 in.) diameter bar into the hole in the stopper plate and lock the plunger.

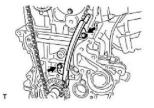


(e) Remove the 2 bolts and remove chain tensioner assembly No. 1.



23. REMOVE CHAIN TENSIONER SLIPPER

(a) Remove the chain tensioner slipper.



- 24. REMOVE CHAIN VIBRATION DAMPER NO. 1
 - (a) Remove the 2 bolts and remove chain vibration damper No. 1.
- 25. REMOVE CHAIN SUB-ASSEMBLY

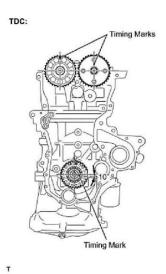
Timing Chain: Service and Repair

Installation

1 NZ-FE ENGINE MECHANICAL: TIMING CHAIN:

INSTALLATION

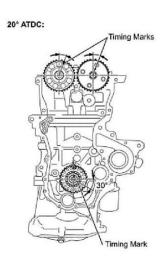
1. INSTALL CHAIN SUB-ASSEMBLY



(a) Make sure that all the timing marks are in the positions (TDC) shown in the illustration.HINT: The positions of the timing marks may differ from the predetermined positions due to the force of the valve spring.



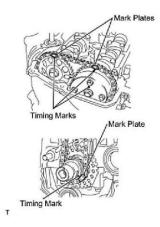
(b) Set the timing mark of the crankshaft in a position between 40 and $140^{\circ} ATDC$ as illustrated.



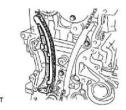
(c) Set the camshaft timing gear and the camshaft timing sprocket in the positions (20°ATDC) shown in the illustration. (d) Set the crankshaft in the position (20°ATDC) shown in the illustration.



(e) Install chain vibration damper No. 1 with the 2 bolts. Torque: 9.0 Nm (92 kgf-cm, 80 in-lbf)



(f) Align the timing marks of the camshaft with the mark plates of the timing chain and install the timing chain. HINT: Align the timing marks with the mark plates while turning the hexagonal service portion of the camshaft using a wrench.



2. INSTALL CHAIN TENSIONER SLIPPER

(a) Install the chain tensioner slipper.



3. INSTALL CHAIN TENSIONER ASSEMBLY NO. 1

(a) Install chain tensioner assembly No. 1 with the 2 bolts.

Torque: 9.0 Nm (92 kgf-cm, 80 in-lbf)

- (b) Remove the bar from chain tensioner assembly No. 1.
- 4. INSTALL OIL PUMP SEAL See: Engine Lubrication/Oil Pump/Service and Repair/Replacement
- 5. INSTALL OIL PUMP ASSEMBLY See: Engine Lubrication/Oil Pump/Service and Repair/Installation

- INSTALL TRANSVERSE ENGINE ENGINE MOUNTING BRACKET See: Engine Lubrication/Oil Pump/Service and Repair/Installation INSTALL WATER PUMP ASSEMBLY See: Water Pump/Service and Repair/Installation INSTALL WATER PUMP PULLEY See: Water Pump/Service and Repair/Installation INSTALL CAMSHAFT TIMING OIL CONTROL VALVE ASSEMBLY See: Variable Valve Timing/Variable Valve Timing Actuator/Service and Repair/Installation 10. INSTALL CRANKSHAFT POSITION SENSOR See: Powertrain Management/Computers and Control Systems/Crankshaft Position Sensor/Service and Repair/Installation 11. INSTALL CRANKSHAFT DAMPER SUB-ASSEMBLY See: Engine Lubrication/Oil Pump/Service and Repair/Installation 12. INSTALL ENGINE MOUNTING INSULATOR SUB-ASSEMBLY RH See: Engine Lubrication/Oil Pump/Service and Repair/Installation 13. INSTALL CYLINDER HEAD COVER SUB-ASSEMBLY See: Powertrain Management/Fuel Delivery and Air Induction/Fuel Injector/Service and Repair/Installation 14. CONNECT VENTILATION HOSE NO. 2 See: Powertrain Management/Fuel Delivery and Air Induction/Fuel Injector/Service Repair/Installation 15. CONNECT VENTILATION HOSE See: Powertrain Management/Fuel Delivery and Air Induction/Fuel Injector/Service and Repair/Installation 16. INSTALL IGNITION COIL NO. 1 See: Powertrain Management/Ignition System/Ignition Coil/Service and Repair/Installation 17. INSTALL GENERATOR ASSEMBLY 18. INSTALL FAN AND GENERATOR V BELT See: Drive Belts, Mounts, Brackets and Accessories/Drive Belt/Service and Repair/Installation
- 20. INSPECT FAN AND GENERATOR V BELT See: Drive Belts, Mounts, Brackets and Accessories/Drive Belt/Service and Repair/Installation

19. ADJUST FAN AND GENERATOR V BELT See: Drive Belts, Mounts, Brackets and Accessories/Drive Belt/Service and

21. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

Torque: 5.4 Nm (55 kgf-cm, 48 in-lbf)

22. ADD ENGINE OIL

Repair/Installation

- 23. ADD ENGINE COOLANT See: Cooling System/Coolant/Service and Repair
- 24. CHECK ENGINE OIL LEVEL See: Engine Lubrication/Testing and Inspection
- 25. CHECK FOR ENGINE OIL LEAKAGE
- 26. CHECK FOR ENGINE COOLANT LEAKAGE See: Cooling System/Testing and Inspection
- 27. INSTALL CYLINDER HEAD COVER NO. 2 See: Powertrain Management/Ignition System/Ignition Coil/Service and Repair/Installation
- 28. INSTALL ENGINE UNDER COVER RH
- 29. INSTALL FRONT WHEEL RH

Torque: 103 Nm (1050 kgf-cm, 76 ft-lbf)