

REPLACEMENT

HINT:

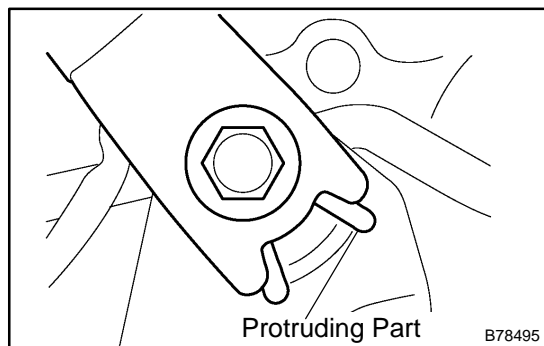
- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the RH side.
- A bolt without a torque specification is shown in the standard bolt chart (see page 03-2).

1. Manual seat type:

REMOVE FRONT SEAT INNER BELT ASSY RH

CAUTION:

- Removal of the seat belt pretensioner must be started at least 90 seconds after the ignition switch is turned OFF and the negative (-) terminal cable is disconnected from the battery.
 - Carefully read the notices for the "pretensioner" in the SRS airbag system section and the front seat outer belt section (see page 60-1).
- Remove the front seat RH (see page 72-1 1).
 - Remove the front seat cushion shield inner RH (see page 72-1 1).
 - Remove the front seat inner belt RH.
 - Disconnect the connector and clamp.
 - Remove the nut and belt.



- Install the front seat inner belt RH.

- Install the belt with the nut.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

NOTICE:

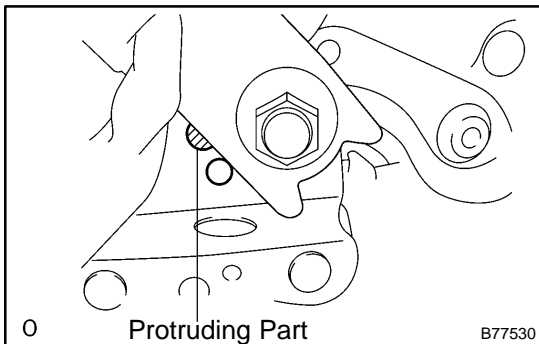
Do not allow the anchor part of the front belt and the protruding part of the floor panel to overlap.

- Connect the clamp and connector.
- Connect the battery's negative battery terminal.
- Initialize the occupant classification sensor (see page 72-1 1 or 72-19).
- Check the SRS warning lamp (see page 60-1).

2. Power seat type:**REMOVE FRONT SEAT INNER BELT ASSY RH****CAUTION:**

- Removal of the seat belt pretensioner must be started at least 90 seconds after the ignition switch is turned OFF and the negative (-) terminal cable is disconnected from the battery.
- Carefully read the notices for the "pretensioner" in the SRS airbag system section and the front seat outer belt section (see page 60-1).

- Remove the front seat assy RH (see page 72-1 1).
- Remove the power seat switch knobs (see page 72-1 1).
- Disconnect the connector and clamp.
- Remove the nut and belt.



- Install the belt with the nut.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

NOTICE:

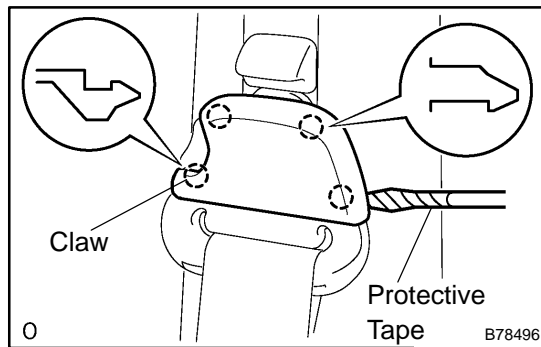
Do not allow the anchor part of the front belt and the protruding part of the floor panel to overlap.

- Connect the clamp and connector.
- Connect the battery's negative battery terminal.
- Initialize the occupant classification sensor (see page 72-1 1 or 72-19).
- Check the SRS warning lamp (see page 60-1).

3. REMOVE FRONT SEAT OUTER BELT ASSY RH**CAUTION:**

- Removal of the seat belt pretensioner must be started at least 90 seconds after the ignition switch is turned OFF and the negative (-) terminal cable is disconnected from the battery.
- Carefully read the notices for the "pretensioner" in the SRS airbag system section and the front seat outer belt section (see page 60-1).

- Remove the front door scuff plate RH (see page 76-21).
- Remove the rear door scuff plate RH (see page 76-21).
- Remove the front door opening trim weatherstrip (see page 76-21).
- Remove the rear door opening trim weatherstrip (see page 76-21).
- Remove the center pillar garnish lower RH (see page 76-21).

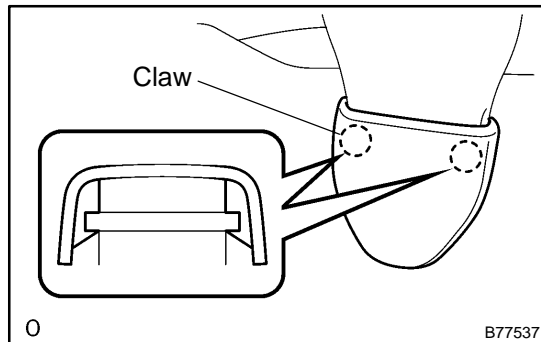


- (f) Remove the front seat outer belt assy RH.
- (1) Using a screwdriver, disengage the 4 claws and remove the shoulder belt anchor cover.

HINT:

Tape the screwdriver tip before use.

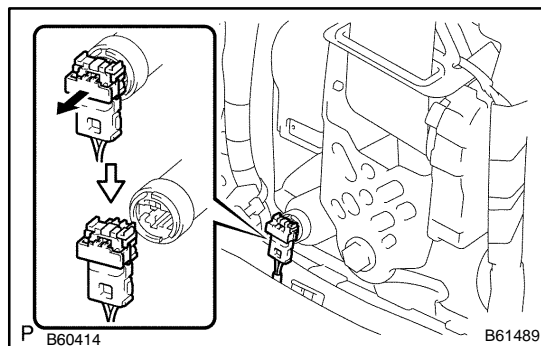
- (2) Remove the bolt and shoulder anchor.



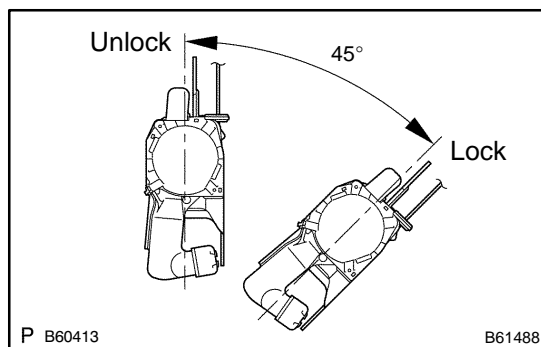
- (3) Using a screwdriver, disengage the 2 claws and remove the floor belt anchor cover.

HINT:

Tape the screwdriver tip before use.



- (4) Disconnect the pretensioner connector, as shown in the illustration.
- (5) Remove the 2 bolts and outer belt.



- (g) Install the front seat outer belt assy RH.
- (1) Check the amount of inclination required to lock the retractor.
 - When the inclination of the retractor is 15° or less, check that the belt can be pulled from the retractor. When the inclination of the retractor is over 45°, check that the belt locks.

NOTICE:

Do not disassemble the retractor.

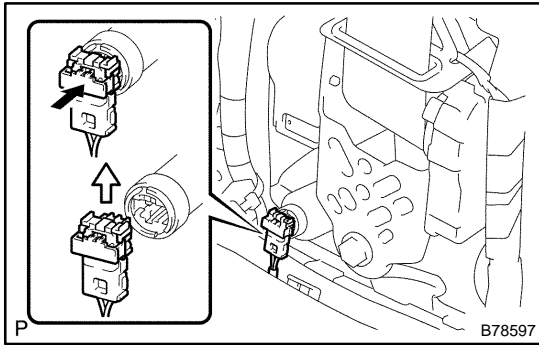
If operation is not as specified, replace the outer belt assy.

- (2) Install the front seat outer belt assy RH.

Torque:

7.5 N·m (77 kgf·cm, 66 in·lbf) for upper bolt

42 N·m (428 kgf·cm, 31 ft·lbf) for lower bolt



- (3) Connect the pretensioner connector, as shown in the illustration.
- (4) Install the shoulder belt anchor to the shoulder belt anchor adjuster with the bolt.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

- (h) Install the center pillar garnish lower.
- (i) Install the floor anchor to the front seat with the bolt.

Torque: 42 N·m (428 kgf·cm, 31 ft·lbf)

- (j) Install the front door scuff plate.
- (k) Install the rear door scuff plate.
- (l) Install the front door opening trim weatherstrip.
- (m) Install the rear door opening trim weatherstrip.
- (n) Connect the battery's negative battery terminal.
- (o) Initialize the occupant classification sensor (see page [72-1 1](#) or [72-19](#)).
- (p) Check the SRS warning lamp (see page [60-1](#)).