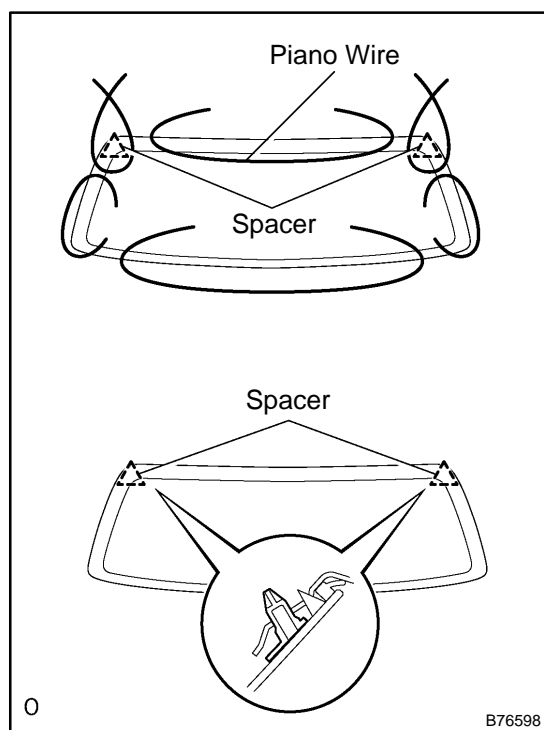


REPLACEMENT

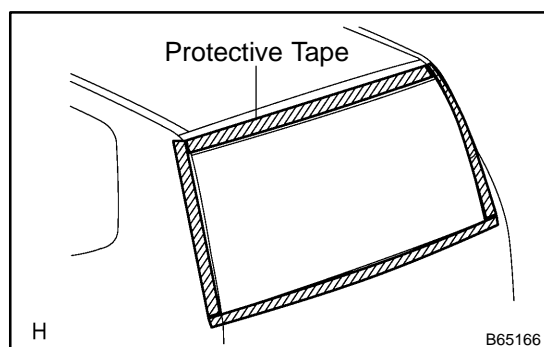
HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
 - A bolt without a torque specification is shown in the standard bolt chart (see page 03-2).
1. **REMOVE ASSIST STRAP HOLE COVER** (See page 75-20)
 2. **REMOVE ASSIST STRAP ASSY RH** (See page 75-20)
 3. **REMOVE BACK DOOR TRIM PANEL ASSY** (See page 75-20)
 4. **REMOVE BACK WINDOW PANEL TRIM UPPER** (See page 75-20)
 5. **REMOVE BACK DOOR TRIM COVER RH** (See page 75-20)
 6. **REMOVE BACK DOOR TRIM COVER LH** (See page 75-20)
 7. **REMOVE REAR WIPER ARM ASSY** (See page 66-12)
 8. **REMOVE REAR SPOILER (W/ REAR SPOILER)** (See page 76-8)



9. REMOVE BACK DOOR GLASS

- (a) Disconnect the connector.
- (b) From the interior, insert piano wires between the vehicle body and glass, as shown in the illustration.
- (c) Tie objects that can serve as handles (for example, wooden blocks) to all wire ends.

**HINT:**

Apply protective tape to the outer surface of the vehicle body to prevent its surface from being scratched.

NOTICE:

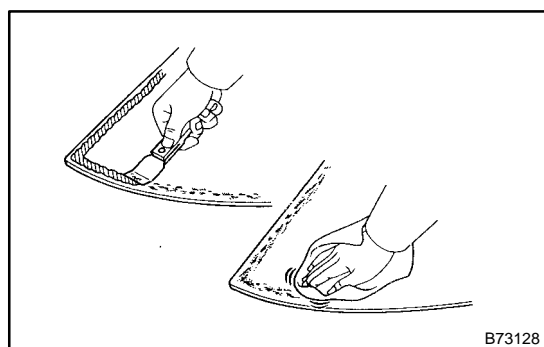
- When separating the glass from the vehicle, be careful not to damage the vehicle's paint or interior/exterior ornaments.
- To prevent the safety pad from being scratched when removing the glass, place a plastic sheet between the piano wire and safety pad.

(d) Cut through the adhesive by pulling the piano wire around the glass.

(e) Using a suction cup, remove the glass.

NOTICE:

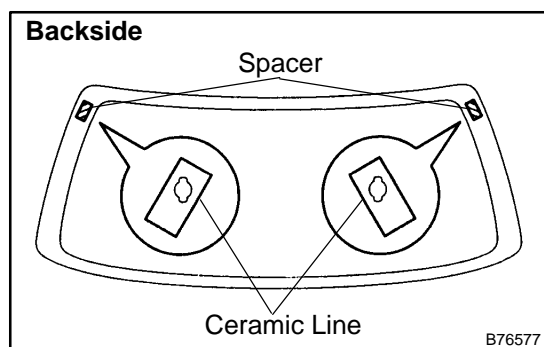
Leave as much adhesive on the vehicle body as possible when removing the glass.

**10. CLEAN BACK DOOR GLASS**

- (a) Using a scraper, remove the damaged spacers, moulding and adhesive sticking to the glass.
- (b) Clean the outer circumference of the glass with white gasoline.

NOTICE:

- Do not touch the glass surface after cleaning it.
- Even if using new glass, clean the glass with white gasoline.

**11. INSTALL BACK DOOR GLASS SPACER NO.1**

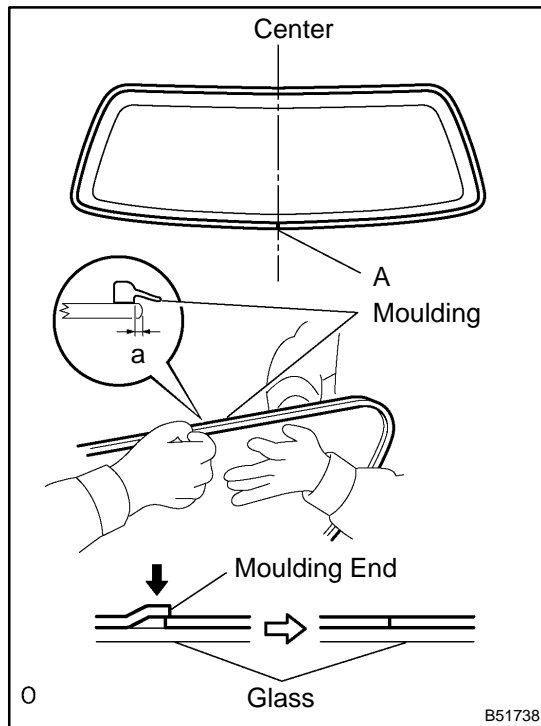
- (a) Coat the installation part of the spacers with Primer G.

NOTICE:

- Allow the primer coating to dry for 3 minutes or more.
- Throw away any leftover Primer G.
- Do not apply too much Primer G.

(b) Install 2 new spacers onto the glass, as shown in the illustration.

12. INSTALL BACK WINDOW GLASS SPACER NO.2



13. INSTALL BACK WINDOW MOULDING OUTSIDE

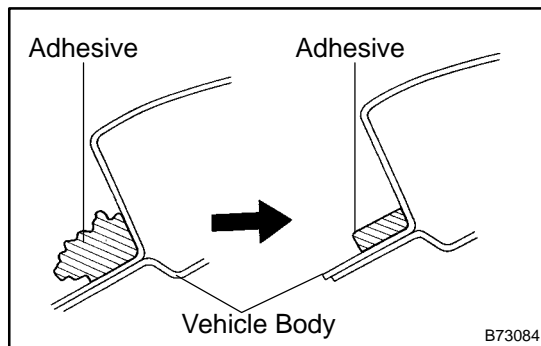
- (a) Coat the installation part of the back window moulding outside with Primer G.

NOTICE:

- **Allow the primer coating to dry for 3 minutes or more.**
 - **Throw away any leftover Primer G.**
 - **Do not apply too much Primer G.**
- (b) Install a new back window moulding outside, as shown in the illustration.

Specification:

Area	Measurement
a	2 mm (0.08 in.)



14. INSTALL BACK DOOR GLASS

- (a) Clean and shape the contact surface of the vehicle body.
- (1) Using a knife, cut away any rough adhesive on the contact surface of the vehicle body to ensure the appropriate surface shape.

NOTICE:

Be careful not to damage the vehicle body.

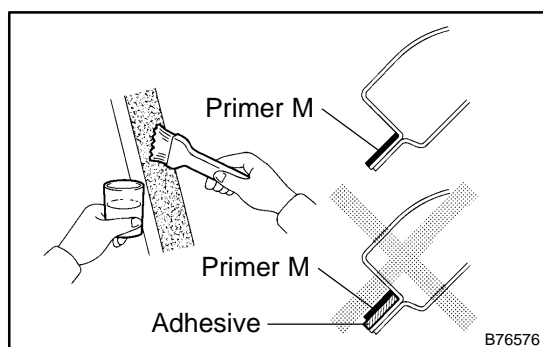
HINT:

Leave as much of the adhesive on vehicle body as possible.

- (2) Clean the contact surface of the vehicle body with a piece of shop rag saturated with cleaner.

HINT:

Even if all the adhesive has been removed, clean the vehicle body.



- (b) Using a brush, coat the exposed part of the vehicle body with Primer M.

NOTICE:

- Allow the primer coating to dry for 3 minutes or more.
- Do not coat the adhesive with Primer M.
- Throw away any leftover Primer M.
- Do not apply too much Primer M.

- (c) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.

HINT:

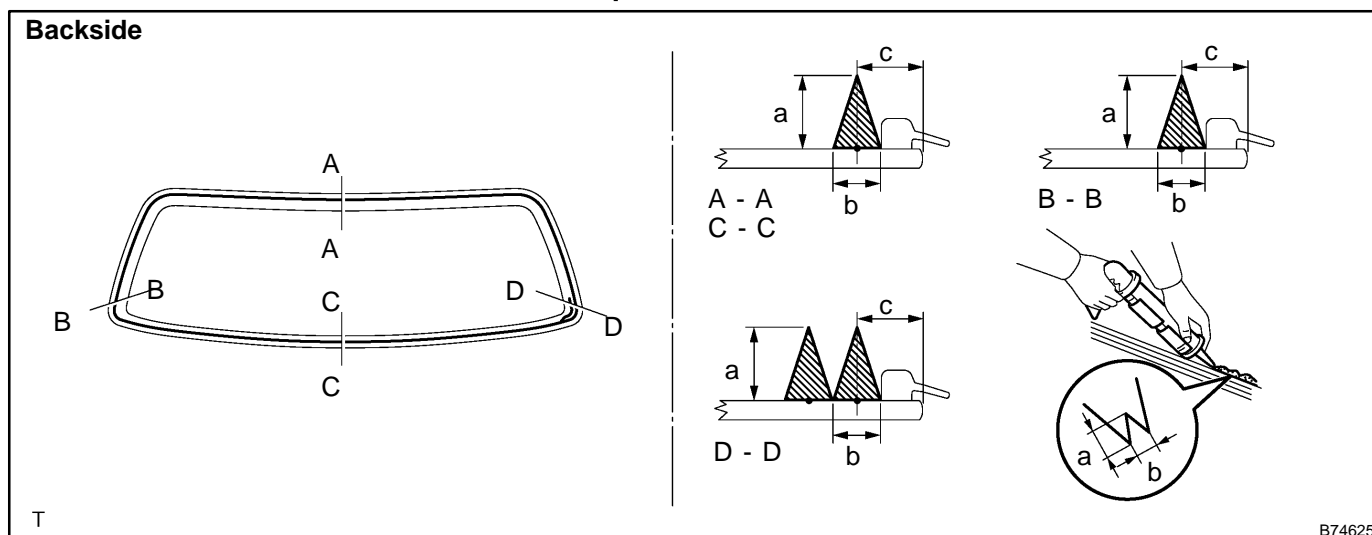
If the area other than that specified is coated by accident, wipe off the primer with a clean shop rag before it dries

NOTICE:

- Allow the primer coating to dry for 3 minutes or more.
- Throw away any leftover Primer G.
- Do not apply too much Primer G.

- (d) Apply adhesive.

Adhesive: Part No. 08850-00801 or equivalent



- (1) Cut off the tip of the cartridge nozzle, as shown in the illustration.

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Usage timeframe:

Temperature	Usage Timeframe
35°C (95°F)	15 minutes
20°C (68°F)	1 hour 40 minutes
5°C (41°F)	8 hours

- (2) Load the sealer gun with the cartridge.
 (3) Coat the glass with adhesive, as shown in the illustration.

Specification:

Area	Measurement
a	12 mm (0.47 in.)
b	8 mm (0.31 in.)
c	12 mm (0.47 in.)

- (e) Install the back window glass to the vehicle body.
- (1) Hold the back window glass in place securely with protective tape or equivalent until the adhesive hardens.

NOTICE:

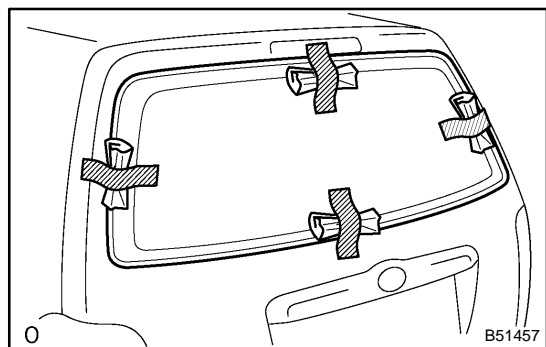
- **Allow the primer coating to dry for 3 minutes or more.**
 - **Check that the spacers are attached to the vehicle body correctly.**
 - **Check that the vehicle body and glass have a small gap between them.**
- (2) Lightly press the front surface of the glass to ensure that the glass is securely fit to the vehicle body.

NOTICE:

Do not drive the vehicle for the amount of time described in the table below.

Minimum time:

Temperature	Minimum time prior to driving vehicle
35°C (95°F)	1 hour 30 minutes
20°C (68°F)	5 hours
5°C (41°F)	24 hours



- (3) Hold the glass in place securely with a protective tape or equivalent until the adhesive hardens.

15. CHECK FOR LEAKS AND REPAIR

- (a) Conduct a leak test after the adhesive has completely hardened.
- (b) Seal any leaks with auto glass sealer.