

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
VANE PUMP ASSY (2AZ-FE)			
Housing rear x Housing front	22	224	16
Oil pressure switch	21	214	15
Pressure port union	69	704	51
Suction port union set bolt	12	122	9
Pump assy set bolt	37 (26)	264 (377)	19 (27)
Pressure feed tube assy set union bolt	52	525	38
VANE PUMP ASSY (3MZ-FE)			
Pump bracket front x Housing front	43	438	32
Housing rear x Housing front	24	245	18
Pump bracket rear x Housing rear	43	438	32
Pressure port union	83	846	61
Suction port union set bolt	13	133	10
Vane pump pulley set nut	44	449	32
Pump assy set bolt	43	440	32
Pressure feed tube assy set union bolt	52	525	38
Oil pressure switch	21	214	15
POWER STEERING LINK ASSY			
Control valve housing set bolt	21	214	15
Control valve shaft lock nut	25	250	18
Rack housing cap	59	597	43
Rack guide spring cap lock nut	51 (69)	515 (699)	38 (51)
Rack x Rack end sub-assy	60 (84)	616 (851)	45 (62)
Tie rod assy lock nut	74	750	54
Turn pressure tube union nut	11 (13)	116 (127)	8 (9)
Steering link assy set bolt	70	714	52
Pressure feed tube assy union nut	22 (25)	230 (250)	16 (18)
Pressure feed tube clamp set bolt	9.8	100	87 in.·lbf
Return tube clamp set nut	9.8	100	87 in.·lbf
Stabilizer bracket No.1 x Suspension crossmember	16	163	12
Intermediate shaft assy x Steering link assy	35	360	26

(): For use without SST