

# REAR SUSPENSION ARM ASSY NO.2 LH (4WD)

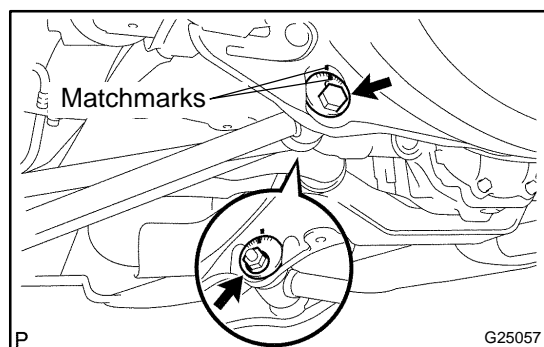
## REPLACEMENT

27011-01

HINT:

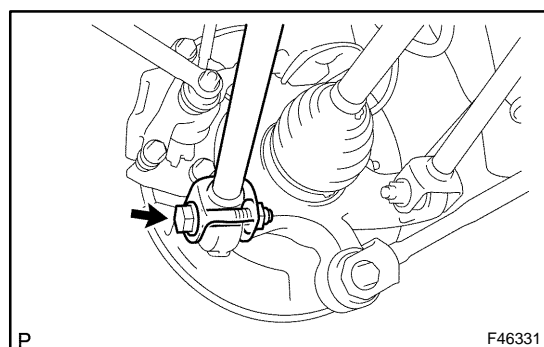
COMPONENTS: See page 27-2 .

### 1. REMOVE REAR WHEEL

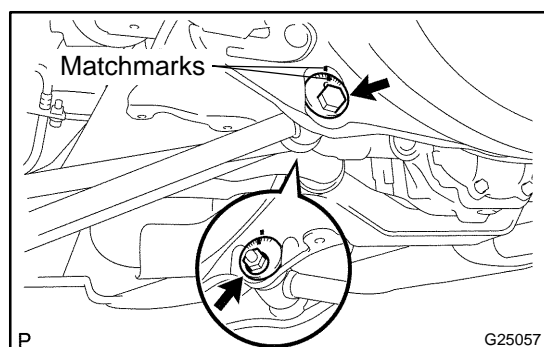


### 2. REMOVE REAR SUSPENSION ARM ASSY NO.2 LH

- Support the rear axle carrier with a jack.
- Place matchmarks on the adjust cam and rear suspension member sub-assy.
- Remove the nut, camber adjust cam and toe adjust cam, and disconnect the rear suspension arm assy No.2 (inner side).

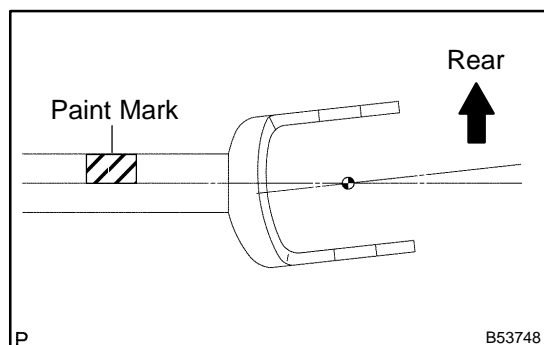
**NOTICE:****When removing the nut, keep the bolt from rotating.**

- Remove the bolt, nut and the rear suspension arm assy No.2 (outer side) from the rear axle carrier.

**NOTICE:****When removing the bolt, keep the nut from rotating.**

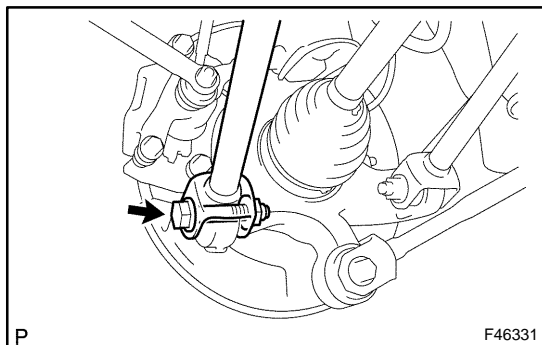
### 3. TEMPORARILY TIGHTEN REAR SUSPENSION ARM ASSY NO.2 LH

- Install the rear suspension arm No.2 (inner side) to the rear suspension member sub-assy with the camber adjust cam and toe adjust cam, and temporarily tighten the nut.



HINT:

Ensure that the paint mark on the rear suspension arm assy No.2 faces to the rear side of the vehicle.

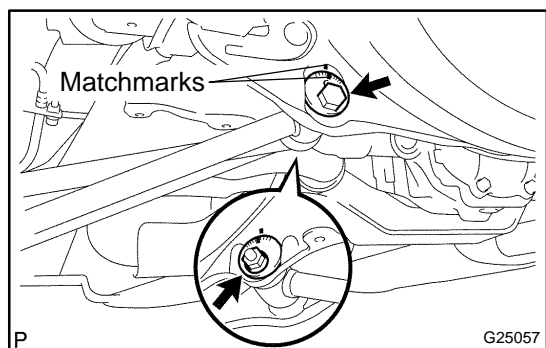


- (b) Connect the rear suspension arm assy No.2 (outer side) to the rear axle carrier with the bolt and nut.

**NOTICE:**

**When installing the bolt, fix the nut and temporarily tighten the bolt.**

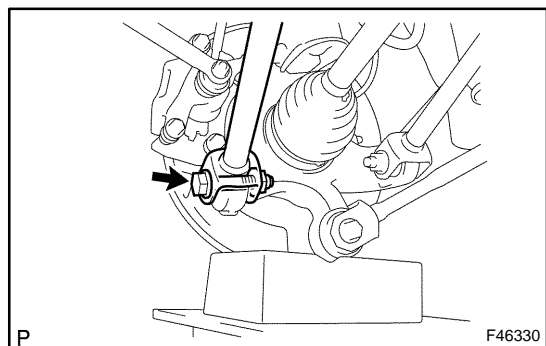
**4. STABILIZE SUSPENSION (SEE PAGE 27-13 )**



**5. FULLY TIGHTEN REAR SUSPENSION ARM ASSY NO.2 LH**

- (a) Align the matchmarks on the adjust cams and rear suspension member sub-assy.  
(b) Fully tighten the nut.

**Torque: 100 N·m (1,020 kgf·cm, 74 ft·lbf)**



- (c) Fully tighten the bolt.

**Torque: 112 N·m (1,140 kgf·cm, 83 ft·lbf)**

**6. INSTALL REAR WHEEL**

**Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)**

**7. INSPECT REAR WHEEL ALIGNMENT (SEE PAGE 27-5 )**