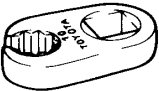
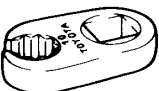
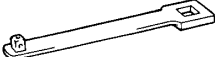
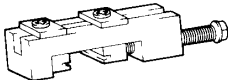
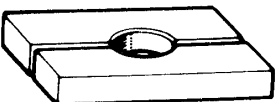
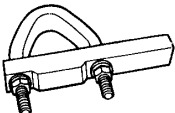
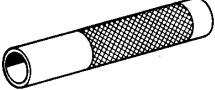
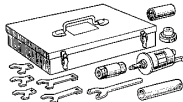
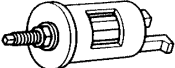
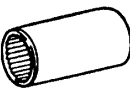




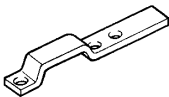
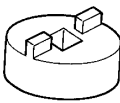
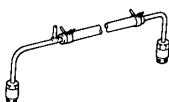

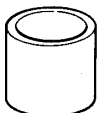
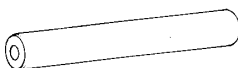
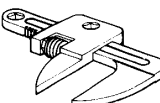
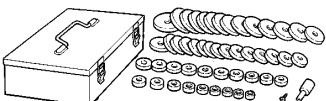





POWER STEERING

PREPARATION





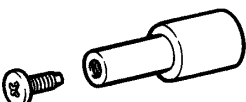
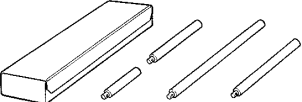



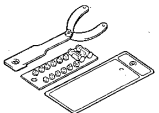
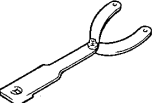
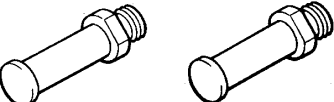
SST

023GW-02

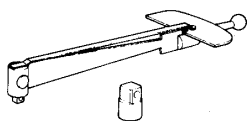
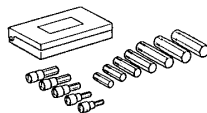
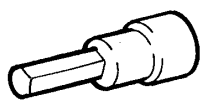
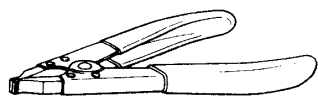
	09023-12701	Union Nut Wrench 17 mm	POWER STEERING LINK ASSY
	09023-38201	Union Nut Wrench 12mm	POWER STEERING LINK ASSY
	09249-63010	Torque Wrench Adaptor	VANE PUMP ASSY(2AZ-FE)
	09521-24010	Rear Axle Shaft Puller	POWER STEERING LINK ASSY
	09527-2101 1	Rear Axle Shaft Bearing Remover	POWER STEERING LINK ASSY
	09612-00012	Rack & Pinion Steering Rack Housing Stand	POWER STEERING LINK ASSY
	09612-2201 1	Tilt Handle Bearing Replacer	POWER STEERING LINK ASSY
	09612-24014	Steering Gear Housing Overhaul Tool Set	POWER STEERING LINK ASSY
	(09613-2201 1)	Steering Rack Shaft Bushing Puller	POWER STEERING LINK ASSY
	09616-0001 1	Steering Worm Bearing Adjusting Socket	POWER STEERING LINK ASSY
	09628-6201 1	Boll Joint Puller	POWER STEERING LINK ASSY
	09630-00014	Power Steering Gear Housing Overhaul Tool Set	VANE PUMP ASSY(2AZ-FE)

	(09631-00132) Vane Pump Bracket	VANE PUMP ASSY(2AZ-FE)
	09631-10021 Rack Stopper Wrench	POWER STEERING LINK ASSY
	09631-12071 Steering Rack Oil Seal Test Tool	POWER STEERING LINK ASSY
	(09633-00010) Packing	POWER STEERING LINK ASSY
	09631-20081 Seal Ring Tool	POWER STEERING LINK ASSY
	09631-33010 Steering Rack Cover "I"	POWER STEERING LINK ASSY
	09922-10010 Variable Open Wrench	POWER STEERING LINK ASSY
	09950-60010 Replacer Set	POWER STEERING LINK ASSY VANE PUMP ASSY(2AZ-FE) VANE PUMP ASSY(3MZ-FE)
	(09951-00180) Replacer 18	POWER STEERING LINK ASSY
	(09951-00250) Replacer 25	POWER STEERING LINK ASSY
	(09951-00280) Replacer 28	VANE PUMP ASSY(2AZ-FE)
	(09951-00290) Replacer 29	POWER STEERING LINK ASSY
	(09951-00320) Replacer 32	POWER STEERING LINK ASSY

PREPARATION - POWER STEERING

	(09951-00330) Replacer 33	VANE PUMP ASSY(3MZ-FE)
	(09951-00340) Replacer 34	POWER STEERING LINK ASSY
	(09951-00400) Replacer 40	POWER STEERING LINK ASSY
	(09951-00450) Replacer 45	POWER STEERING LINK ASSY
	(09952-06010) Adapter	POWER STEERING LINK ASSY
	09950-70010 Handle Set	POWER STEERING LINK ASSY VANE PUMP ASSY(2AZ-FE) VANE PUMP ASSY(3MZ-FE)
	(09951-07100) Handle 100	POWER STEERING LINK ASSY VANE PUMP ASSY(2AZ-FE) VANE PUMP ASSY(3MZ-FE)
	(09951-07150) Handle 150	POWER STEERING LINK ASSY
	(09951-07360) Handle 360	POWER STEERING LINK ASSY
	09960-10010 Variable Pin Wrench Set	VANE PUMP ASSY(3MZ-FE)
	(09962-01000) Variable Pin Wrench Arm Assy	VANE PUMP ASSY(3MZ-FE)
	(09963-01000) Pin 10	VANE PUMP ASSY(3MZ-FE)

Recommended Tools

	09025-00010 Torque Wrench (30 kgf-cm)	POWER STEERING LINK ASSY VANE PUMP ASSY(2AZ-FE)
	09040-0001 1 Hexagon Wrench Set	POWER STEERING LINK ASSY
	(09043-20060) Socket Hexagon Wrench 6	POWER STEERING LINK ASSY
	09905-00012 Snap Ring No.1 Expander	VANE PUMP ASSY(2AZ-FE) VANE PUMP ASSY(3MZ-FE)

Equipment

Caliper gauge	
Belt tension gauge	
Vernier calipers	
Dial indicator	
Feeler gauge	
Micrometer	
Torque wrench	

Lubricant

Item	Capacity	Classification
Power steering fluid (Total)	1.0 liters (1.1 US qts, 0.9 Imp.qts)	ATF DEXRON® II or III

SSM

08833-00080 Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	RACK & PINION POWER STEERING GEAR ASSY
---	---