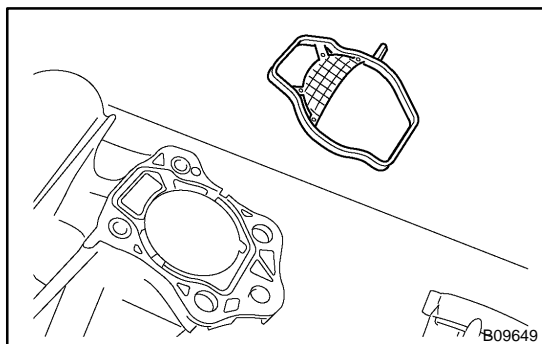
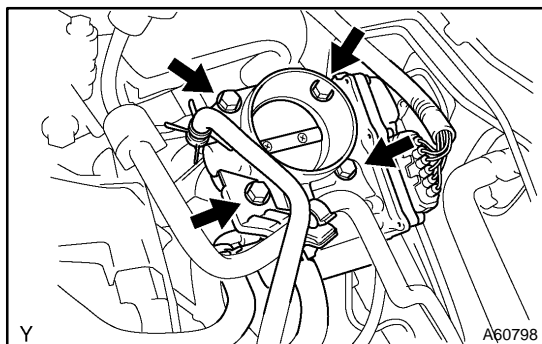
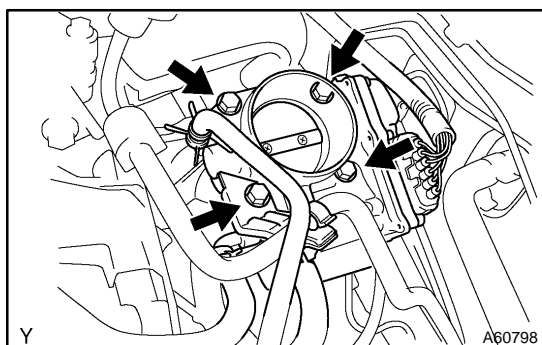


## REPLACEMENT

1. DRAIN ENGINE COOLANT (See page 16-6 )
2. REMOVE AIR CLEANER CAP WITH AIR CLEANER HOSE (See page 14-24 )
3. REMOVE THROTTLE BODY ASSY
  - (a) Disconnect the throttle control motor & throttle position sensor connector.
  - (b) Disconnect the vacuum hose from the throttle body.
  - (c) Disconnect the 2 water by-pass hoses.
  - (d) Remove the 4 bolts, fuel pipe support and throttle body.
  - (e) Remove the gasket.



4. INSTALL THROTTLE BODY ASSY
  - (a) Install a new gasket to the intake manifold, as shown in the illustration.



- (b) Install the throttle body and fuel pipe support with the 4 bolts.  
**Torque: 30 N·m (305 kgf·cm, 22 ft·lbf)**
- (c) Connect the 2 water by-pass hoses to the throttle body.
- (d) Connect the throttle control motor & throttle position sensor connector.
- (e) Connect the vacuum hose to the throttle body.

5. INSTALL AIR CLEANER CAP WITH AIR CLEANER HOSE (See page 14-24 )
6. ADD ENGINE COOLANT (See page 16-6 )
7. CHECK FOR ENGINE COOLANT LEAKS (See page 16-1 )