

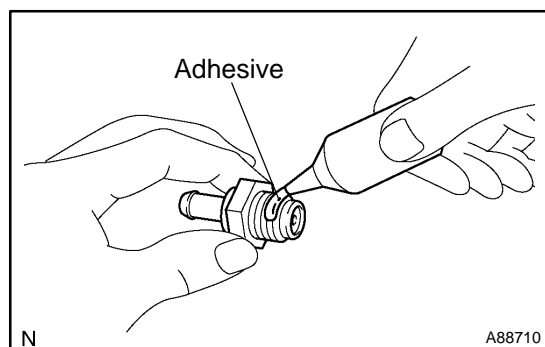
## VENTILATION VALVE SUB-ASSY (2AZ-FE)

### REPLACEMENT

120BQ-04

#### 1. REMOVE VENTILATION VALVE SUB-ASSY

- (a) Disconnect the ventilation hose from the ventilation valve.
- (b) Remove the ventilation valve.



#### 2. INSTALL VENTILATION VALVE SUB-ASSY

- (a) Install the ventilation valve.
  - (1) Apply adhesive to 2 or 3 threads.  
**Adhesive:**  
**Part No. 08833-00070, THREE BOND 1324 or equivalent**
  - (2) Install the ventilation valve.  
**Torque: 19 N·m (193 kgf·cm, 14 ft·lbf)**
- (b) Connect the ventilation hose to the ventilation valve.