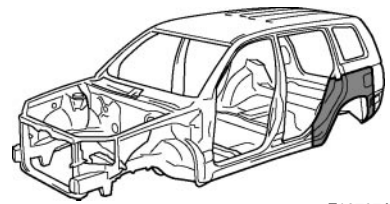


QUARTER WHEEL HOUSING OUTER PANEL (ASSY): LH

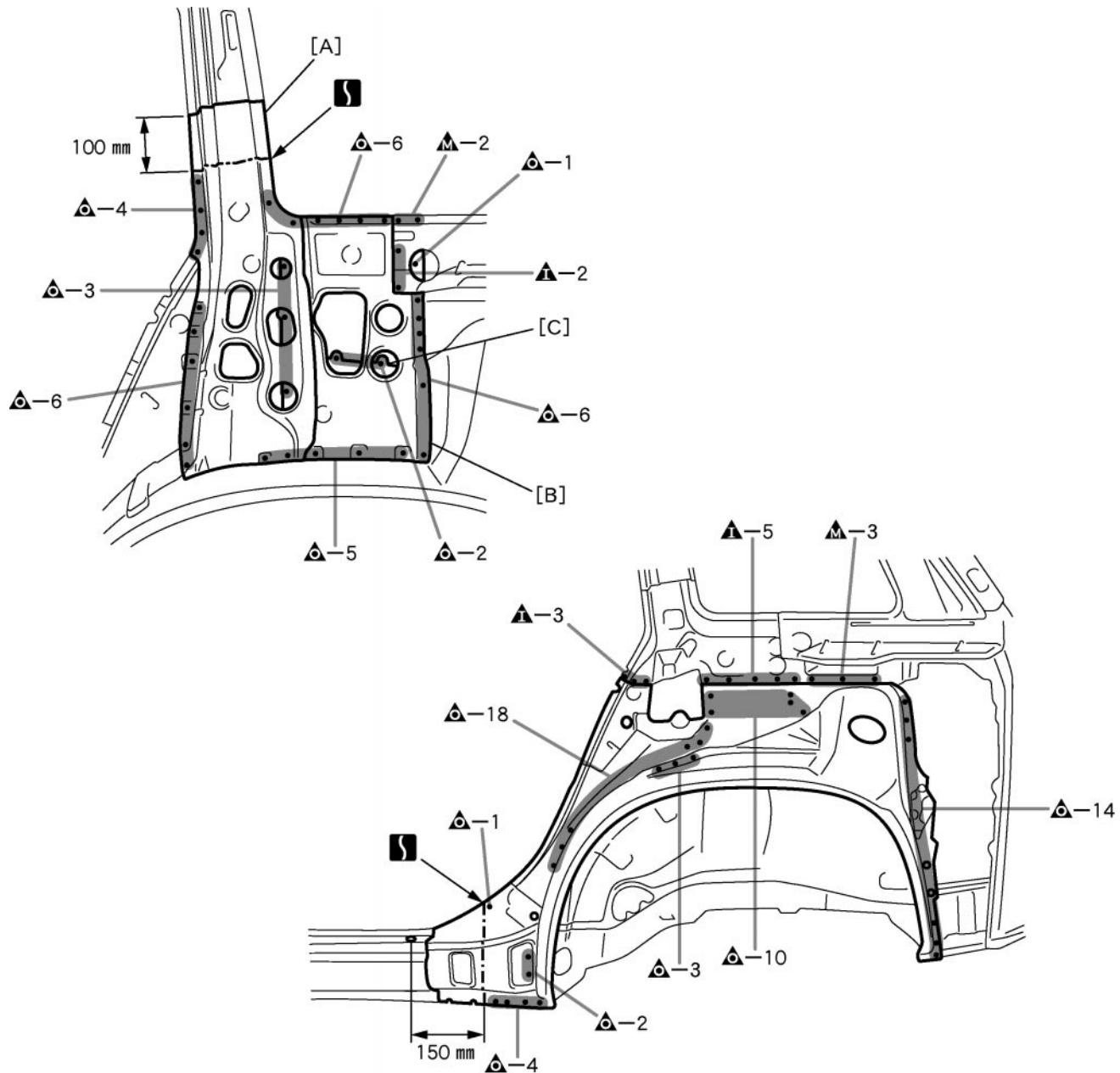
REPLACEMENT

With the quarter panel removed.



F16707A

REMOVAL



F16707

POINT

1 After removing the [A], [B] and [C], remove the quarter wheel housing outer panel.

PART NAME

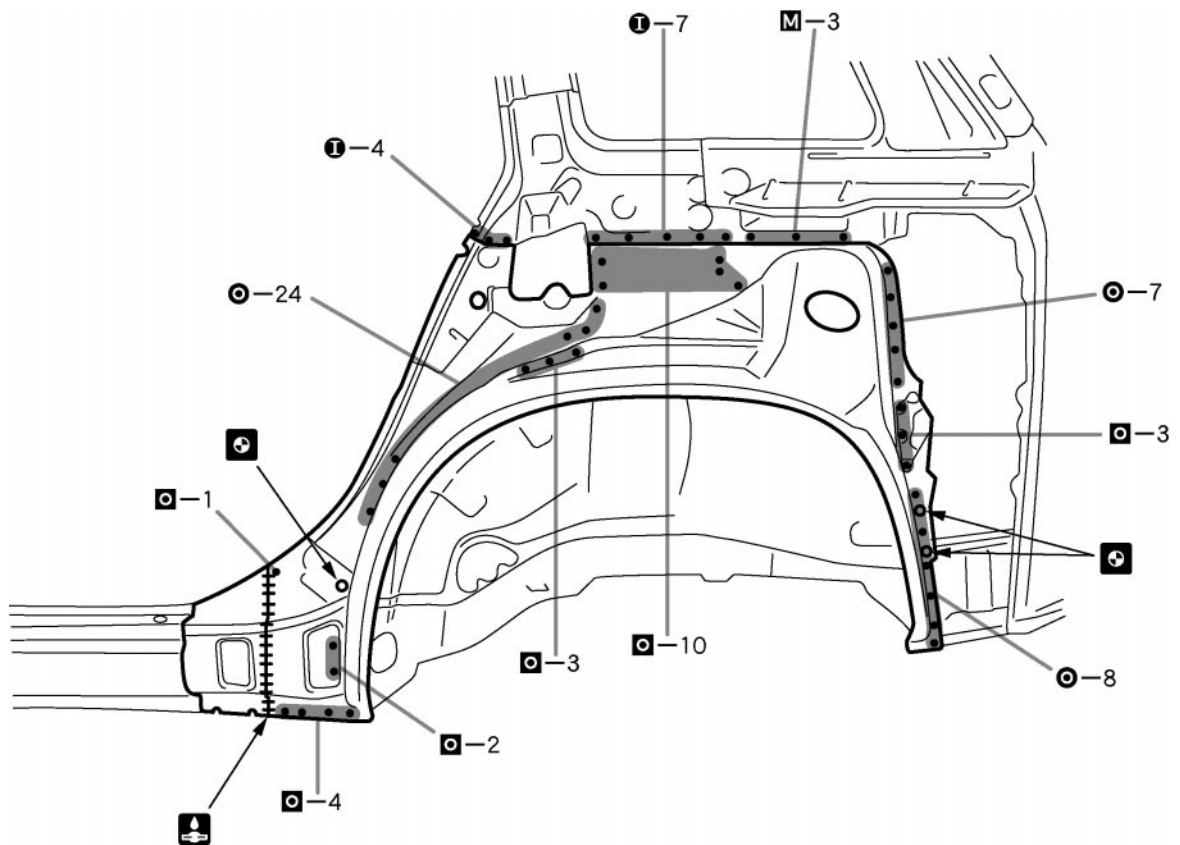
[A] Roof Side Outer Reinforcement [B] Roof Side Outer Panel

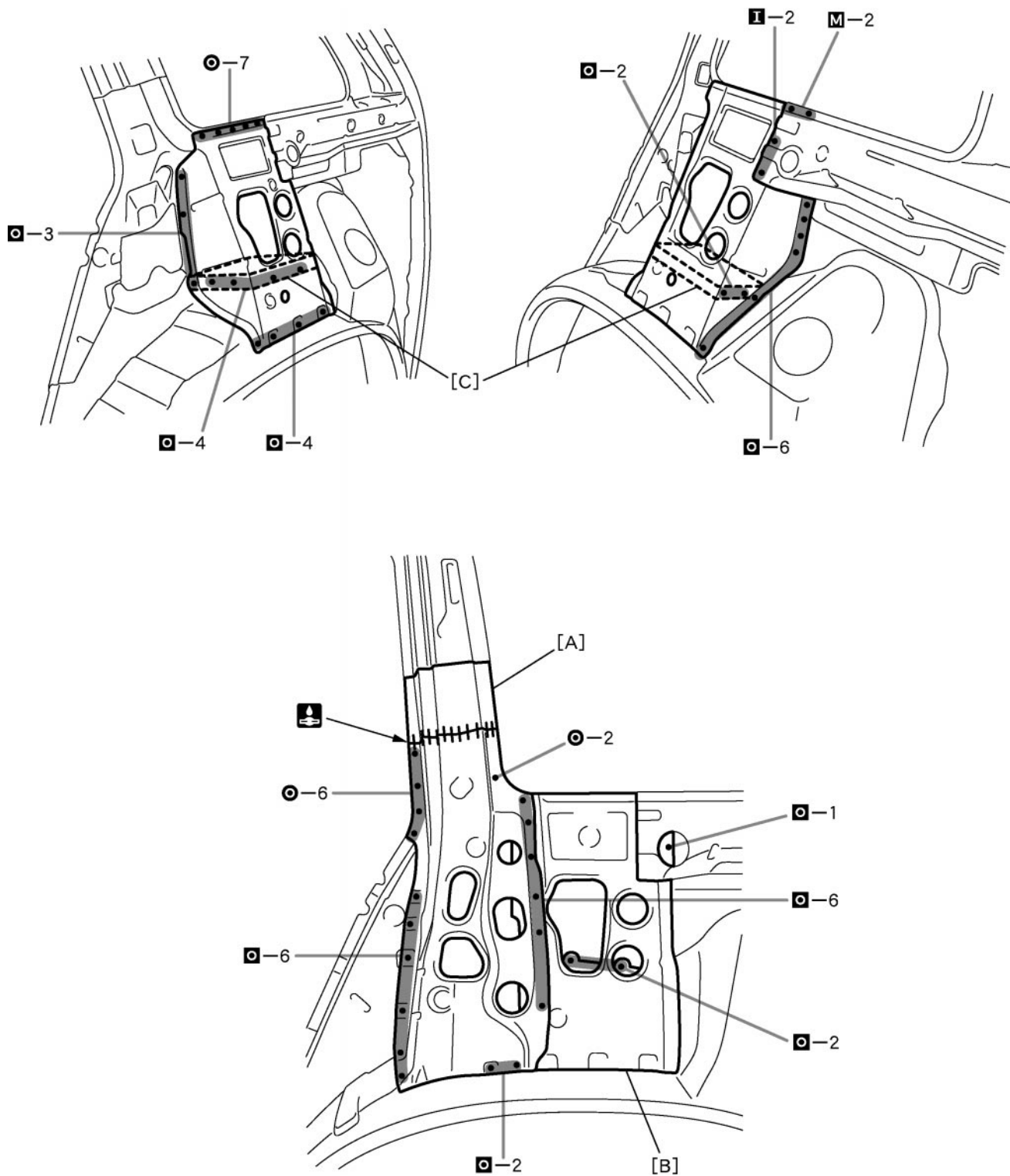
[C] Quarter Wheel Housing Center Gusset

100 mm (3.94 in.) 150 mm (5.91 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.





F16709

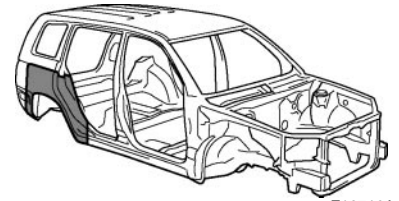
PART NAME

- [A] Roof Side Outer Reinforcement [B] Roof Side Outer Panel
 [C] Quarter Wheel Housing Center Gusset

QUARTER WHEEL HOUSING OUTER PANEL (ASSY): RH

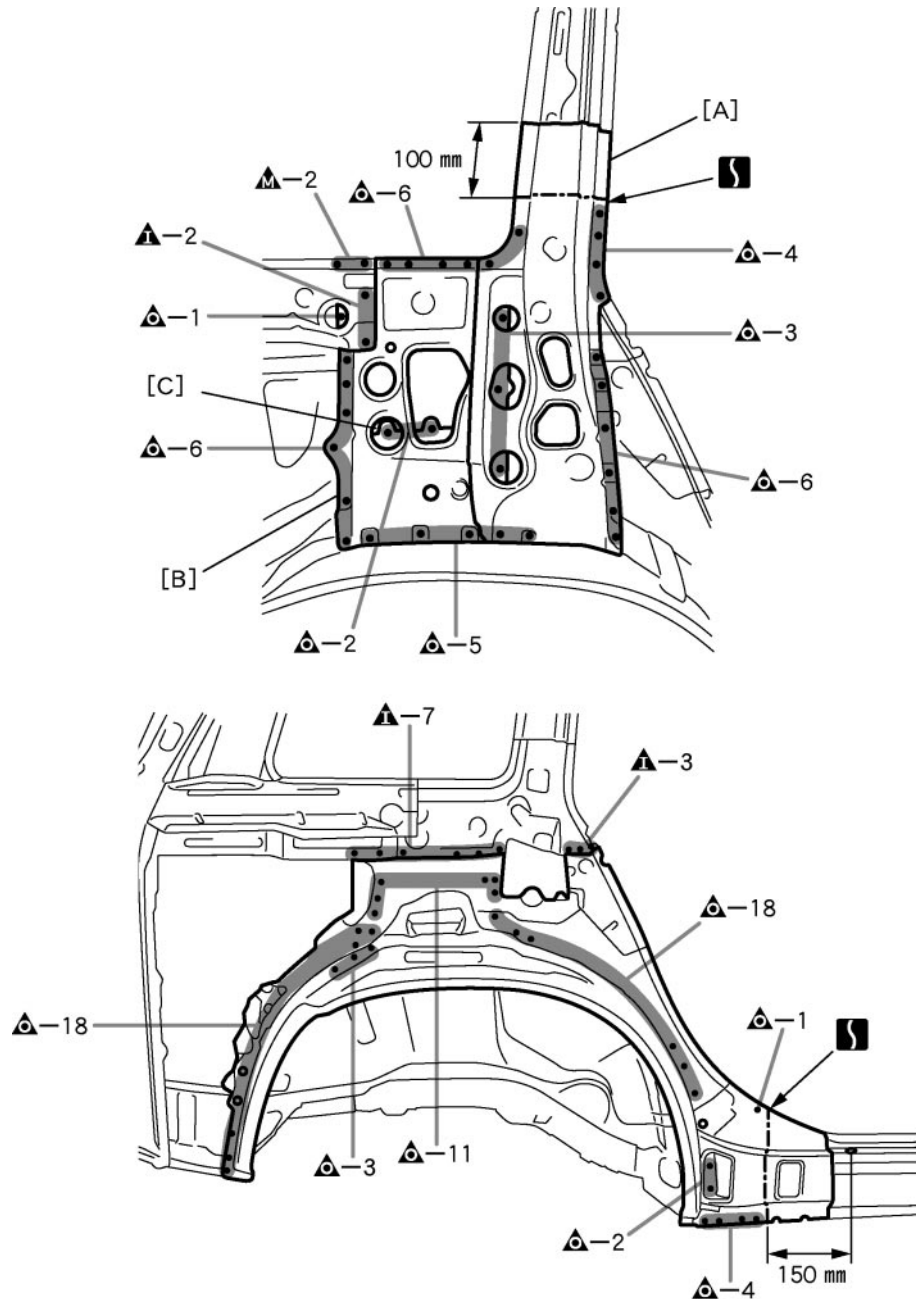
REPLACEMENT

With the quarter panel removed.



F16710A

REMOVAL



F16710

POINT

1 After removing the [A], [B] and [C], remove the quarter wheel housing outer panel.

PATE NAME

[A] Roof Side Outer Reinforcement [B] Roof Side Outer Panel

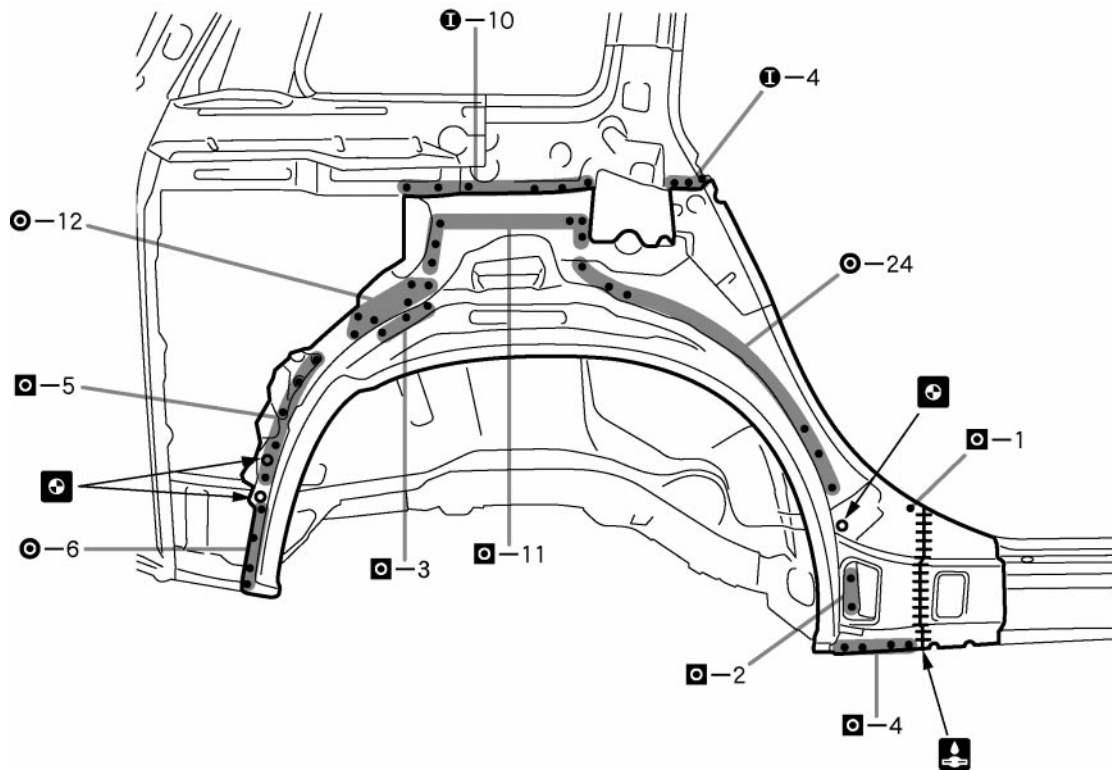
[C] Quarter Wheel Housing Center Gusset

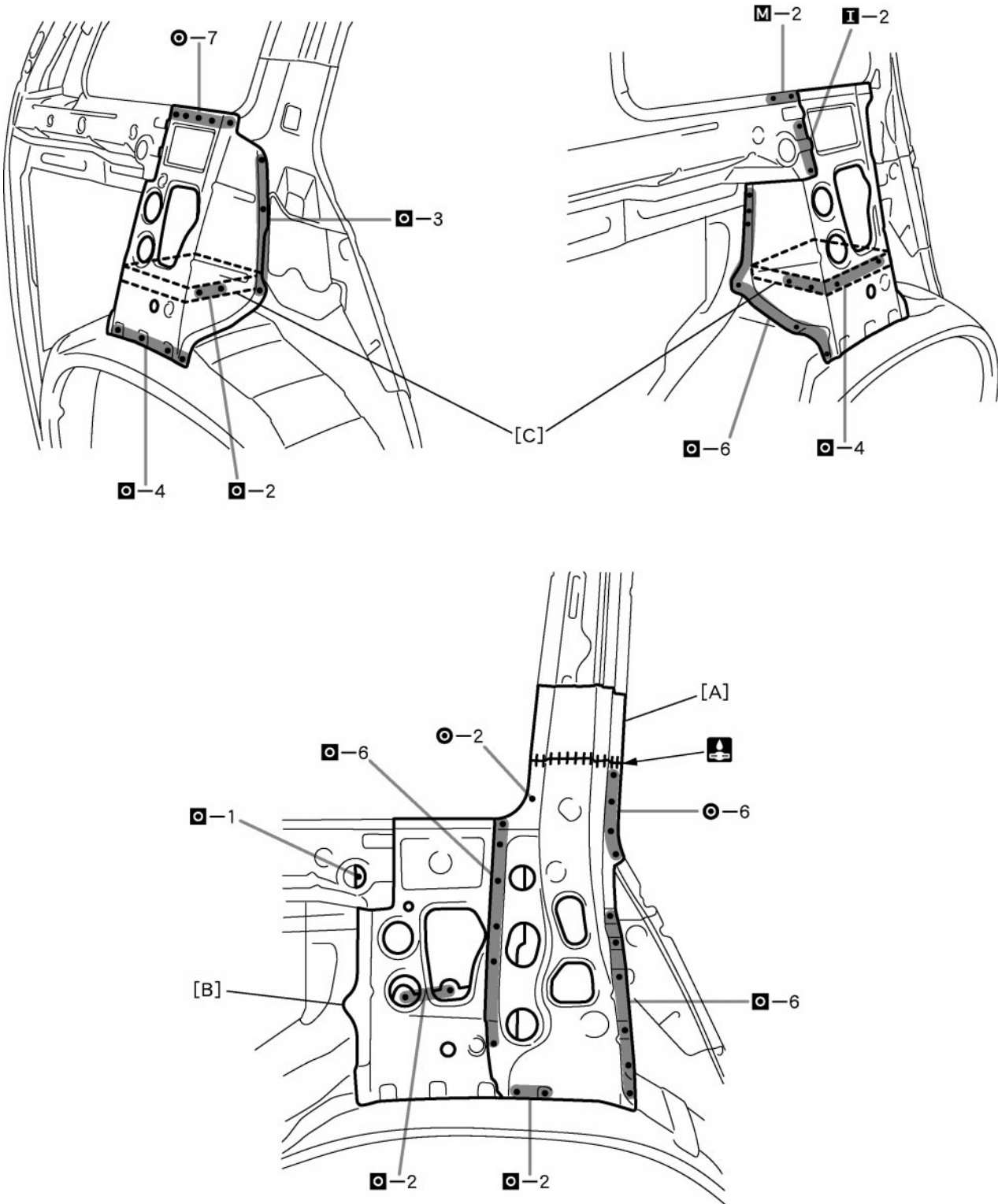
100 mm (3.94 in.)

150 mm (5.91 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.





F16712

PART NAME

- [A] Roof Side Reinforcement [B] Roof Side Outer Panel
[C] Quarter Wheel Housing Center Gusset