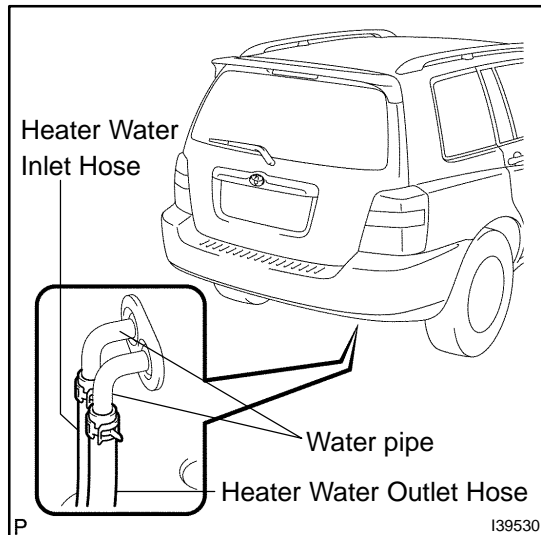


REPLACEMENT

HINT:

- Installation is in the reverse order of removal.
 - COMPONENTS: see page 55-63
1. REMOVE DECK SIDE TRIM COVER FRONT LH (SEE PAGE 55-62)
 2. REMOVE DECK SIDE TRIM COVER RH (SEE PAGE 55-62)
 3. REMOVE DECK TRIM SIDE PANEL ASSY RH (SEE PAGE 76-21)



4. DISCONNECT HEATER WATER OUTLET HOSE

- (a) Using pliers, grip the claws of the clip and slide the clip, and disconnect the heater water outlet hose.

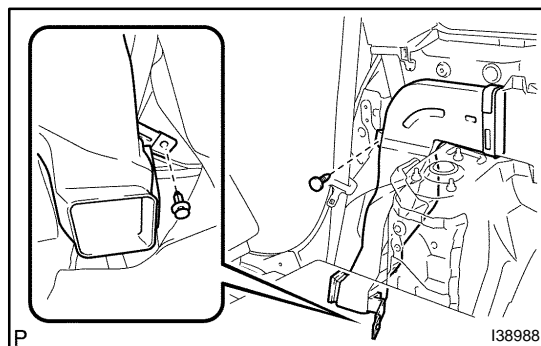
NOTICE:

- When installing or removing the hoses, hold heater water pipes to prevent deformation.
- Do not apply any excessive force to the heater water outlet hose.
- Prepare a drain pan or cloth in case the cooling water leaks.

5. DISCONNECT HEATER WATER INLET HOSE

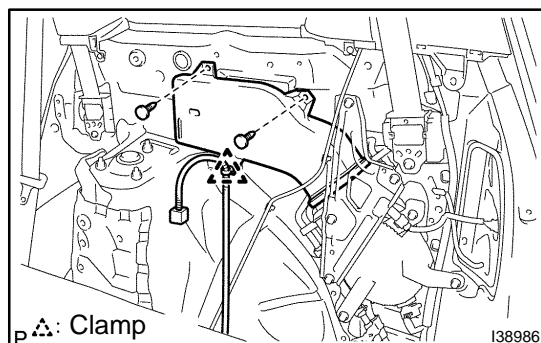
HINT:

Disconnect the heater water inlet hose in the same way as the heater water outlet hose.



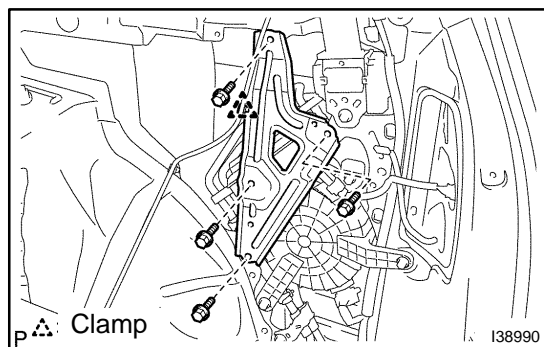
6. REMOVE FOOT AIR DUCT REAR

- (a) Remove the 2 clips and foot air duct rear.



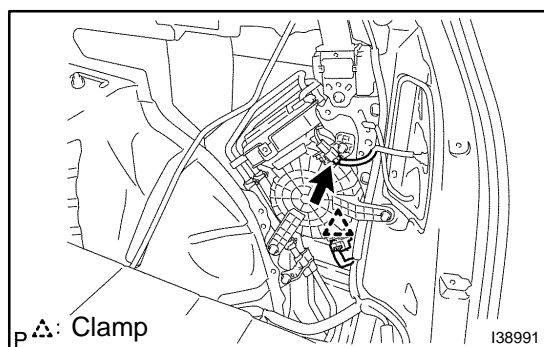
7. REMOVE AIR DUCT REAR NO.5

- (a) Disconnect the wire harness clamp.
- (b) Remove the 2 clips and air duct rear No.5.

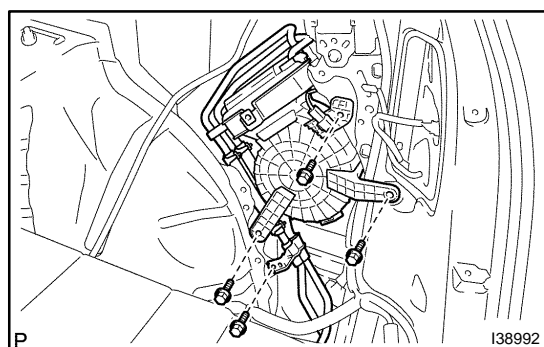


8. REMOVE REAR HEATER ASSY

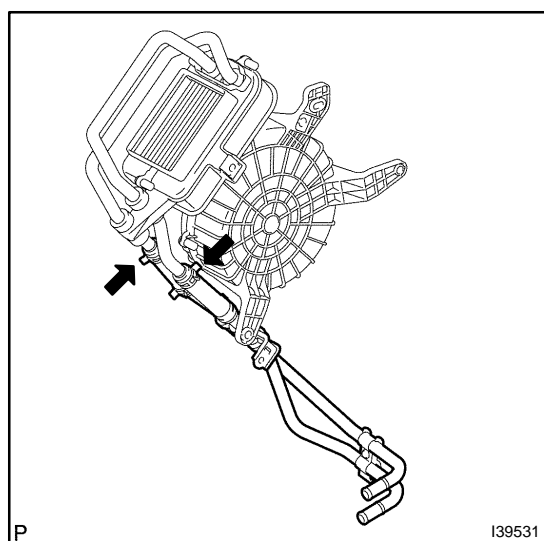
- (a) Disconnect the washer hose clamp.
- (b) Remove the 4 bolts and plate.



- (c) Disconnect the heater relay No.1 clamp.
- (d) Disconnect the heater blower resistor connector.



- (e) Remove the 4 bolts and rear heater assy.

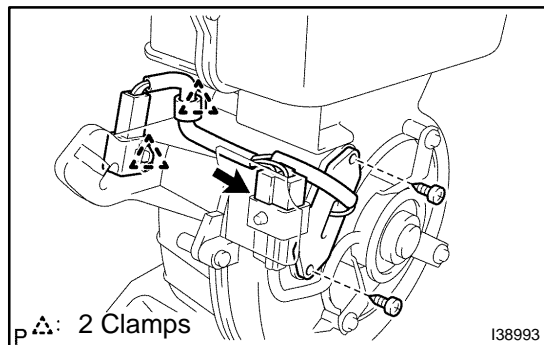


9. REMOVE WATER PIPE & HOSE SUB-ASSY

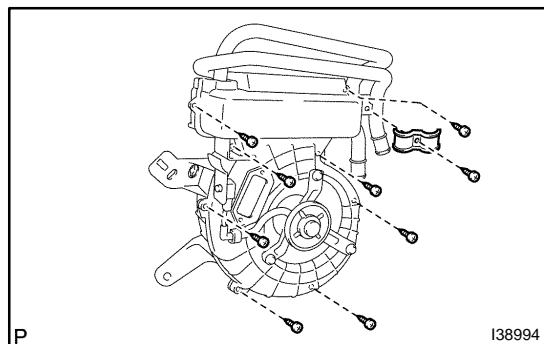
- (a) Using pliers, grip the claws of the 2 clips and slide the 2 clips, and disconnect the heater water hose.

NOTICE:

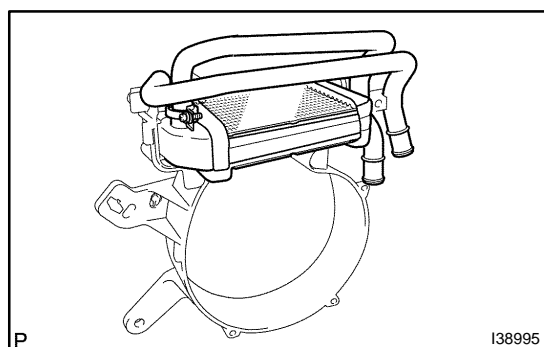
Do not apply any excessive force to the heater water hose.

**10. REMOVE REAR HEATER BLOWER RESISTOR**

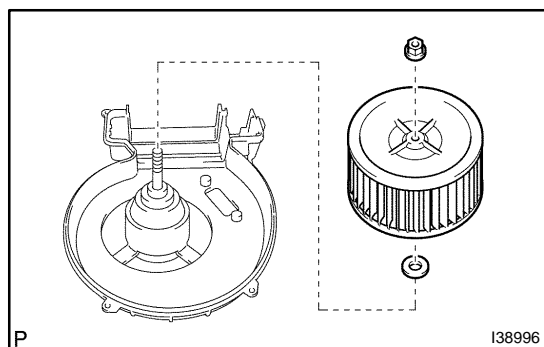
- (a) Disconnect the 2 clamps and connector.
- (b) Remove the 2 screws and rear heater blower resistor.

**11. REMOVE REAR HEATER UNIT SUB-ASSY**

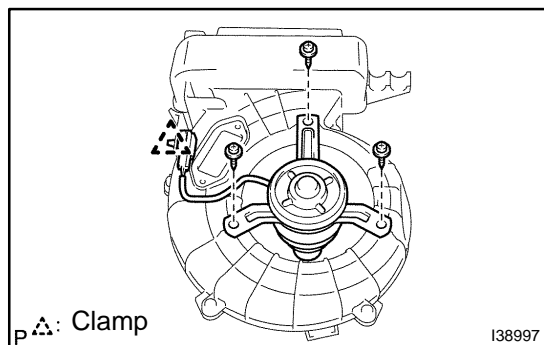
- (a) Remove the 9 screws and clamp.



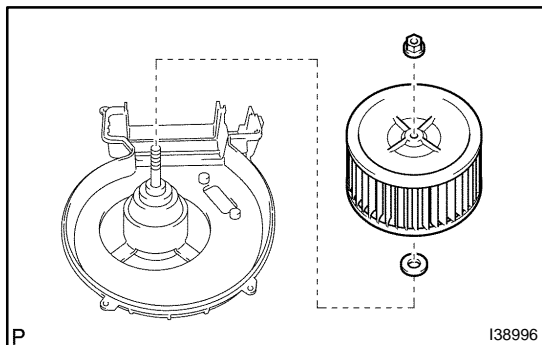
- (b) Remove the rear heater unit sub-assy from the heater case.

**12. REMOVE REAR HEATER BLOWER FAN SUB-ASSY**

- (a) Remove the nut and heater blower fan sub-assy.
- (b) Remove the washer.

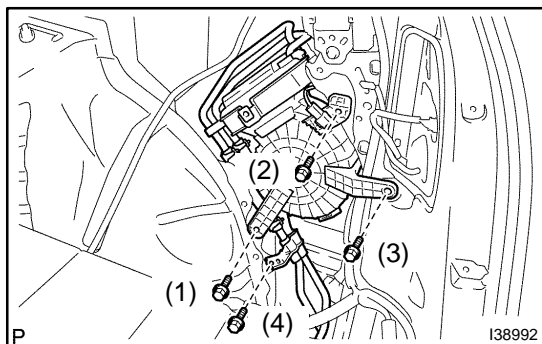
**13. REMOVE REAR HEATER BLOWER MOTOR SUB-ASSY**

- (a) Disconnect the connector clamp.
- (b) Remove the 3 screws and heater blower motor sub-assy.

**14. INSTALL REAR HEATER BLOWER FAN SUB-ASSY**

- (a) Install the washer.
- (b) Install the heater blower fan sub-assy with the nut.

Torque: 4.0 N·m (41 kgf·cm, 35 in.·lbf)

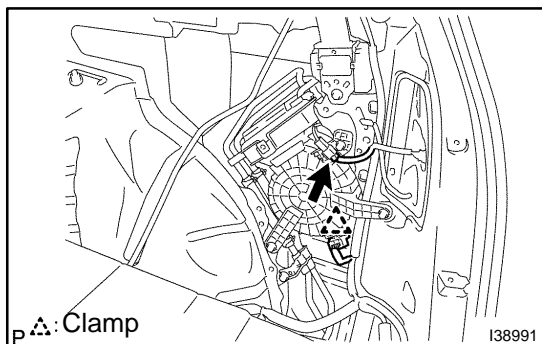
**15. INSTALL REAR HEATER ASSY**

- (a) Install the rear heater assy with the 4 bolts.

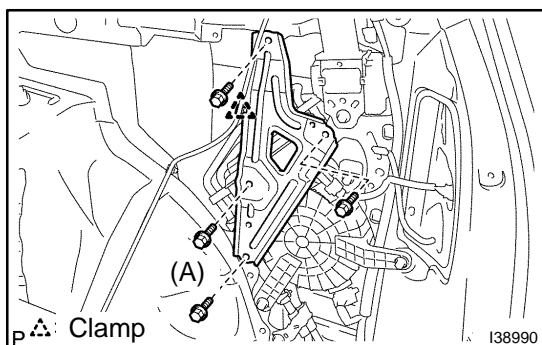
Torque: 9.8 N·m (100 kgf·cm, 87 in.·lbf)

NOTICE:

Tighten the bolts in the numerical order shown in the illustration to install the rear heater assy.



- (b) Install the heater blower resistor connector.
- (c) Install the heater relay No.1.



- (d) Install the washer hose.
- (e) Install the plate with the 4 bolts.

Torque:

Bolt A: 9.8 N·m (100 kgf·cm, 87 in.·lbf)