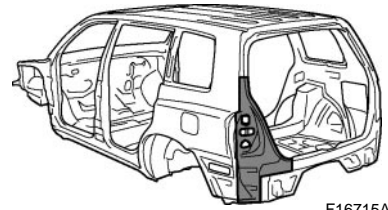


ROOF SIDE INNER REAR PANEL (ASSY)

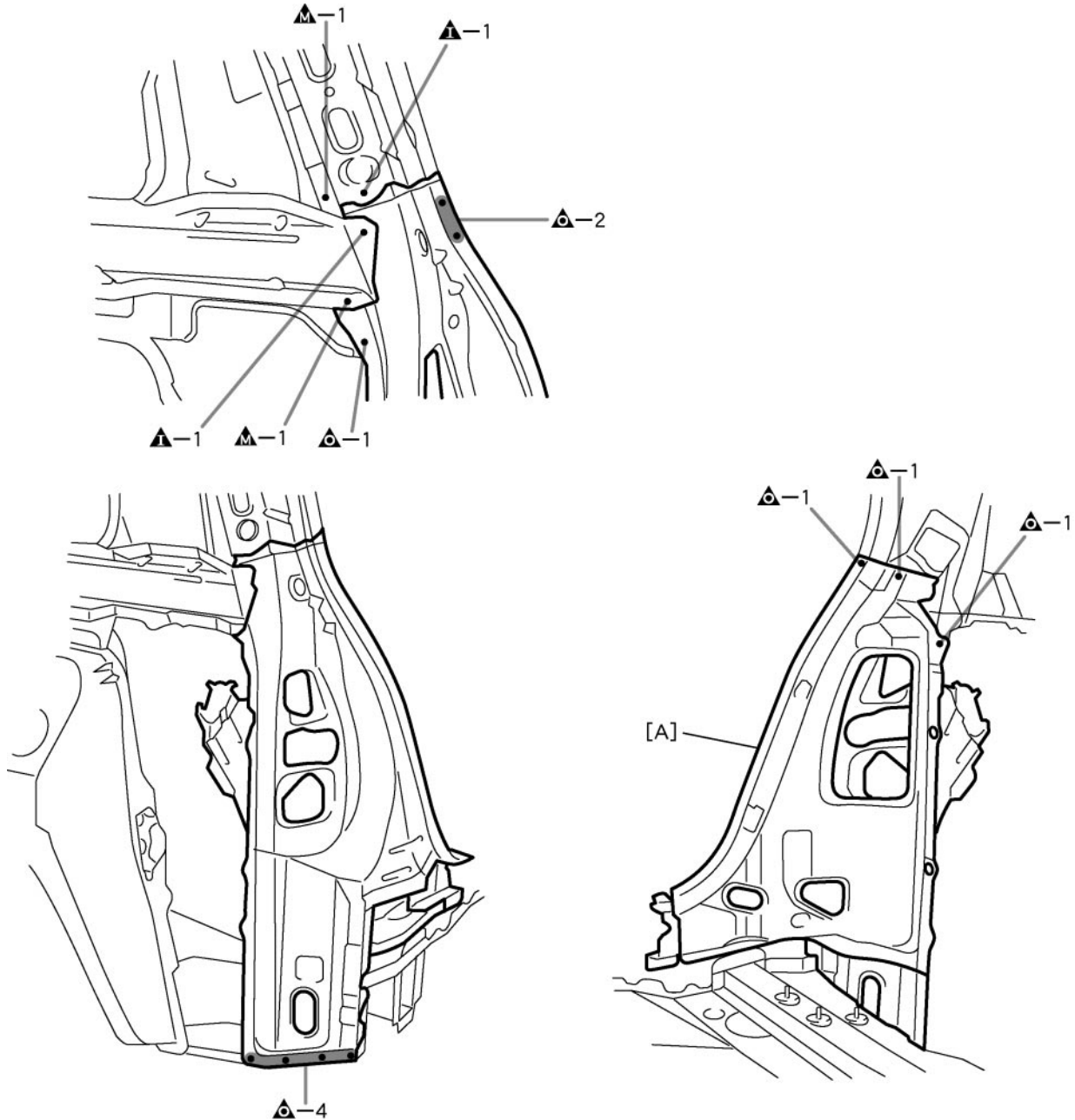
REPLACEMENT

With the back door opening trough and body lower back panel removed.



F16715A

REMOVAL



F16715

POINT

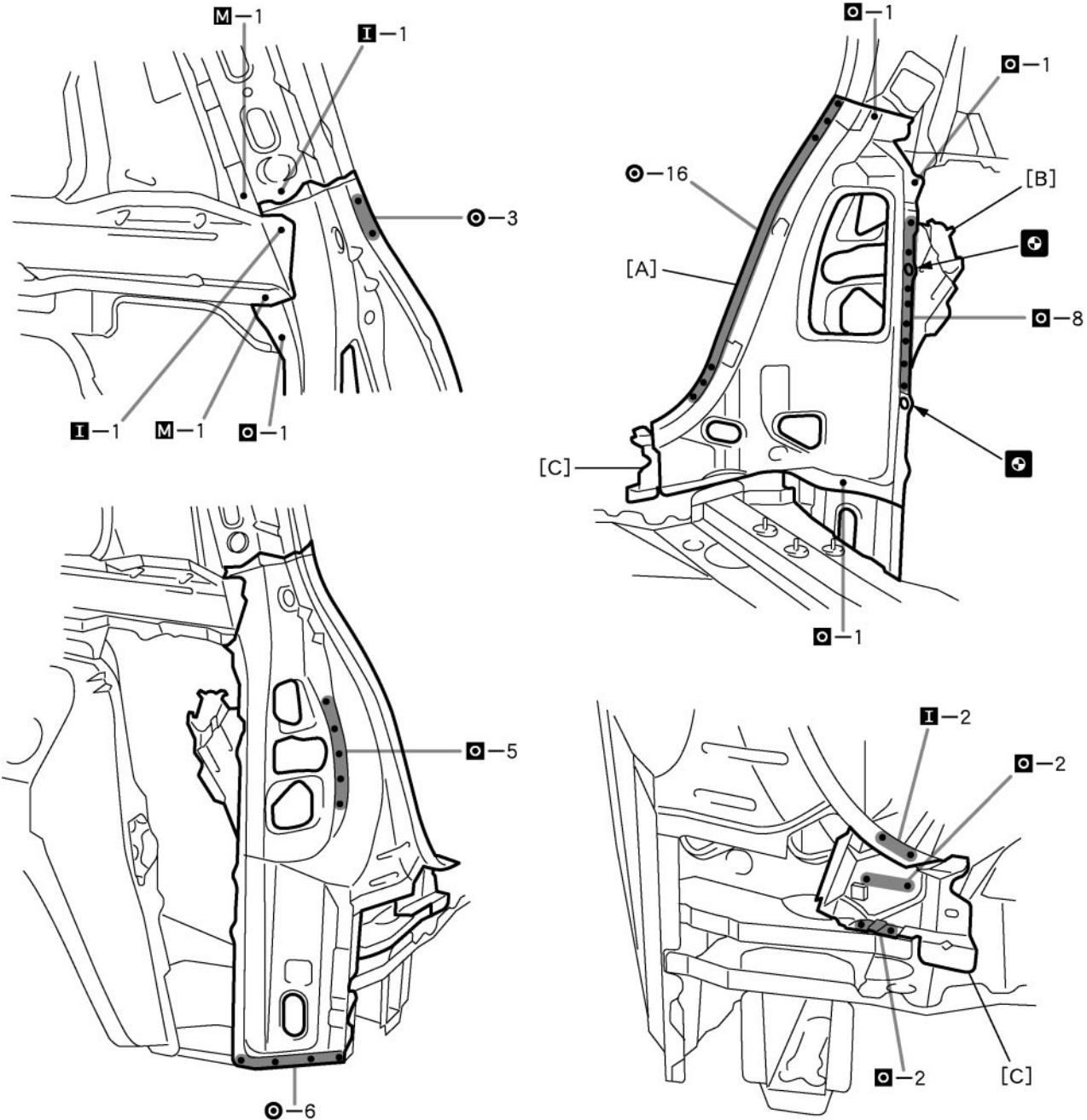
1 Remove the [A] at the same time.

PART NAME

[A] Quarter Inner Panel

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F16716

PART NAME

- [A] Quarter Inner Panel [B] Seat Belt Anchor No.1 Upper Reinforce
 [C] Body Lower Back No.2 Reinforcement