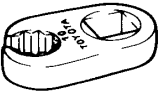


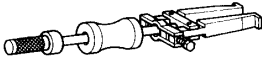

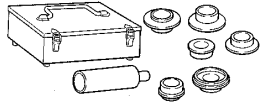


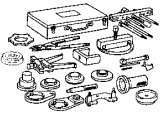
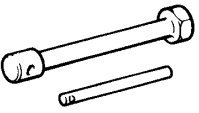


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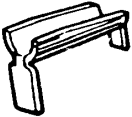

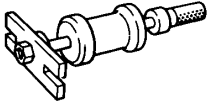
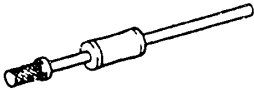
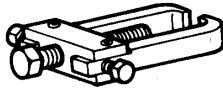
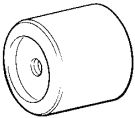


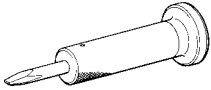
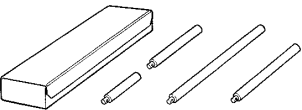
PREPARATION



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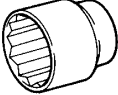
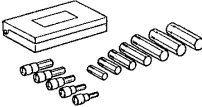
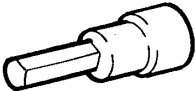
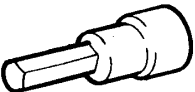
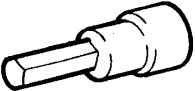
	09023-12701	Union Nut Wrench 17 mm	AUTOMATIC ASSY(U151E/U151F) AUTOMATIC ASSY(U241E/U140F)	TRANSAXLE TRANSAXLE
	09223-15020	Oil Seal & Bearing Replacer	FRONT SEAL(U151E) FRONT SEAL(U151F)	DIFFERENTIAL DIFFERENTIAL OIL OIL
	09249-63010	Torque Wrench Adaptor	AUTOMATIC ASSY(U241E/U140F)	TRANSAXLE
	09308-00010	Oil Seal Puller	FRONT SEAL(U140F) FRONT SEAL(U151E) FRONT SEAL(U151F) FRONT SEAL(U241E)	DIFFERENTIAL DIFFERENTIAL DIFFERENTIAL DIFFERENTIAL OIL OIL OIL OIL
	09309-37010	Transmission Bearing Replacer	FRONT SEAL(U140F)	DIFFERENTIAL OIL
	09316-6001 1	Transmission & Transfer Bearing Replacer	FRONT SEAL(U151E) FRONT SEAL(U241E)	DIFFERENTIAL DIFFERENTIAL OIL OIL
	(09316-0001 1)	Replacer Pipe	FRONT SEAL(U151E) FRONT SEAL(U241E)	DIFFERENTIAL DIFFERENTIAL OIL OIL
	09325-20010	Transmission Oil Plug	AUTOMATIC ASSY(U241E/U140F)	TRANSAXLE
	09350-32014	TOYOTA Automatic Transmission Tool Set	TORQUE CONVERTER AND DRIVE PLATE(ATM) AUTOMATIC ASSY(U151E/U151F) AUTOMATIC ASSY(U241E/U140F)	CLUTCH TRANSAXLE TRANSAXLE
	(09351-32010)	One-way Clutch Test Tool	TORQUE CONVERTER AND DRIVE PLATE(ATM) AUTOMATIC ASSY(U151E/U151F) AUTOMATIC ASSY(U241E/U140F)	CLUTCH TRANSAXLE TRANSAXLE

PREPARATION - AUTOMATIC TRANSMISSION / TRANS

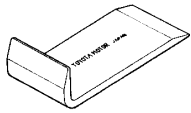

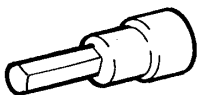
	(09351-32020) Stator Stopper	TORQUE CONVERTER CLUTCH AND DRIVE PLATE(ATM) AUTOMATIC TRANSAXLE ASSY(U151E/U151F) AUTOMATIC TRANSAXLE ASSY(U241E/U140F)
	09520-01010 Drive Shaft Remover Attachment	FRONT DIFFERENTIAL OIL SEAL(U151E) TRANSMISSION VALVE BODY ASSY(U151E/U151F) AUTOMATIC TRANSAXLE ASSY(U151E/U151F) FRONT DIFFERENTIAL OIL SEAL(U151F)
	09520-24010 Differential Side Gear Shaft Puller	FRONT DIFFERENTIAL OIL SEAL(U151E) TRANSMISSION VALVE BODY ASSY(U151E/U151F) AUTOMATIC TRANSAXLE ASSY(U151E/U151F) FRONT DIFFERENTIAL OIL SEAL(U151F)
	(09520-32040) Shocker Set	FRONT DIFFERENTIAL OIL SEAL(U151E) TRANSMISSION VALVE BODY ASSY(U151E/U151F) AUTOMATIC TRANSAXLE ASSY(U151E/U151F) FRONT DIFFERENTIAL OIL SEAL(U151F)
	09628-6201 1 Boll Joint Puller	AUTOMATIC TRANSAXLE ASSY(U241E/U140F)
	09649-17010 Steering Knuckle Tool	FRONT DIFFERENTIAL OIL SEAL(U151F) FRONT DIFFERENTIAL OIL SEAL(U241E)
	09726-27012 Front Suspension Arm Bushing Remover & Replacer	FRONT DIFFERENTIAL OIL SEAL(U140F)
	(09726-02041) Replacer	FRONT DIFFERENTIAL OIL SEAL(U140F)
	09930-00010 Drive Shaft Nut Chisel	AUTOMATIC TRANSAXLE ASSY(U241E/U140F)
	09950-70010 Handle Set	FRONT DIFFERENTIAL OIL SEAL(U140F) FRONT DIFFERENTIAL OIL SEAL(U151E) FRONT DIFFERENTIAL OIL SEAL(U151F) FRONT DIFFERENTIAL OIL SEAL(U241E)

	(09951-07150) Handle 150	FRONT DIFFERENTIAL OIL SEAL(U151E) FRONT DIFFERENTIAL OIL SEAL(U241E)
	(09951-07200) Handle 200	FRONT DIFFERENTIAL OIL SEAL(U140F) FRONT DIFFERENTIAL OIL SEAL(U151F)

Recommended Tools

	09011-12301 Socket Wrench 30 mm	AUTOMATIC TRANSAXLE ASSY(U241E/U140F)
	09040-0001 1 Hexagon Wrench Set	TRANSMISSION WIRE(U151E/U151F) AUTOMATIC TRANSAXLE ASSY(U241E/U140F) TRANSMISSION VALVE BODY ASSY(U241E/U140F)
	(09043-20060) Socket Hexagon Wrench 6	AUTOMATIC TRANSAXLE ASSY(U241E/U140F)
	(09043-20100) Socket Hexagon Wrench 10	FRONT DIFFERENTIAL OIL SEAL(U140F) FRONT DIFFERENTIAL OIL SEAL(U151E) TRANSMISSION WIRE(U151E/U151F) FRONT DIFFERENTIAL OIL SEAL(U151F) FRONT DIFFERENTIAL OIL SEAL(U241E) AUTOMATIC TRANSAXLE ASSY(U241E/U140F) TRANSMISSION WIRE(U241E/U140F) TRANSMISSION VALVE BODY ASSY(U241E/U140F)
	(09043-20100) Socket Hexagon Wrench 10	FRONT DIFFERENTIAL OIL SEAL(U140F) FRONT DIFFERENTIAL OIL SEAL(U151E) TRANSMISSION WIRE(U151E/U151F) FRONT DIFFERENTIAL OIL SEAL(U151F) FRONT DIFFERENTIAL OIL SEAL(U241E) AUTOMATIC TRANSAXLE ASSY(U241E/U140F) TRANSMISSION WIRE(U241E/U140F) TRANSMISSION VALVE BODY ASSY(U241E/U140F)

PREPARATION - AUTOMATIC TRANSMISSION / TRANS

	09070-20010 Moulding Remover	SHIFT LEVER ASSY(ATM) TRANSMISSION CONTROL CABLE ASSY(ATM)
	09090-04020 Engine Sling Device	FRONT DIFFERENTIAL OIL SEAL(U140F) TRANSMISSION VALVE BODY ASSY(U151E/U151F) AUTOMATIC TRANSAXLE ASSY(U151E/U151F) FRONT DIFFERENTIAL OIL SEAL(U151F)
	(09043-20060) Socket Hexagon Wrench 6	AUTOMATIC TRANSAXLE ASSY(U241E/U140F)

SSM

08833-00070 "Adhesive 1324," THREE BOND 1324 or equivalent	
08833-00080 Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	

Equipment

Straight edge	Torque converter
Vernier calipers	Torque converter
Dial indicator or dial indicator with magnetic base	Drive plate
Punch	
Torque wrench	

Lubricant

Item	Capacity	Classification
U140F: Automatic transaxle fluid Dry fill w/ air cooled oil cooler w/o air cooled oil cooler Drain and refill	8.75 liters (9.2 US qts, 7.7 Imp.qts) 8.35 liters (8.8 US qts, 7.3 Imp.qts) 3.90 liters (4.1 US qts, 3.4 Imp.qts)	ATF Type T-IV
U241E: Automatic transaxle fluid Dry fill w/ air cooled oil cooler w/o air cooled oil cooler Drain and refill	9.00 liters (9.5 US qts, 7.9 Imp.qts) 8.60 liters (9.1 US qts, 7.6 Imp.qts) 3.30 liters (3.5 US qts, 2.9 Imp.qts)	ATF Type T-IV
U151E Automatic transaxle fluid Dry fill Drain and refill	8.8 liter (9.3 USqts, 7.7 Imp.qts) 3.5 liter (3.7 USqts, 3.1 Imp.qts)	ATF type T-IV
U151F Automatic transaxle fluid Dry fill Drain and refill	9.0 liter (9.5 USqts, 7.9 Imp.qts) 3.6 liter (3.8 USqts, 3.2 Imp.qts)	ATF type T-IV