

TORQUE SPECIFICATION

2AZ-FE

Part Tightened	N·m	kgf·cm	ft·lbf
Front floor heat insulator No. 3 x Body	4.9	50	43 in.·lbf
Exhaust pipe assy front x Exhaust manifold converter sub-assy	48	489	35
Heated oxygen sensor (Bank 1, sensor 2) x Exhaust pipe assy front	44	449	35
Exhaust pipe assy center x Exhaust pipe assy front	56	571	41
Exhaust pipe assy tail x Exhaust pipe assy center	48	489	35

3MZ-FE

Part Tightened	N·m	kgf·cm	ft·lbf
Front floor heat insulator No. 3 x Body	4.9	50	43 in.·lbf
Exhaust pipe support bracket No. 1 x Body	21	214	15
Exhaust pipe assy front x Exhaust manifold converter sub-assy (LH)	56	571	41
Exhaust pipe assy front x Exhaust pipe support bracket No. 1	21	214	15
Heated oxygen sensor (Bank 2, sensor 2) x Exhaust pipe assy front	44	449	35
Exhaust pipe sub-assy front No. 3 x Exhaust pipe assy front	56	571	41
Exhaust pipe sub-assy front No. 3 x Exhaust manifold converter sub-assy (RH)	56	571	41
Heated oxygen sensor (Bank 1, sensor 2) x Exhaust pipe sub-assy front No. 3	44	449	35
Exhaust pipe assy center x Exhaust pipe sub-assy front No. 3	48	489	35
Exhaust pipe assy tail x Exhaust pipe assy center	48	489	35