

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1				
Generator installation bolt	Bolt A	58	591	43
	Bolt B	18	183	13
AIR CONDITIONING RADIATOR ASSY				
Air conditioner tube assy x Cooler evaporator sub-assy No. 1		5.4	55	48 in.·lbf
Air conditioner unit assy x Body		9.8	100	87 in.·lbf
Instrument panel reinforcement assy x Body		29	300	21
Skid control ECU assy x Reinforcement assy		5.0	50	43 in.·lbf
Instrument panel junction block assy x Reinforcement assy		8.4	86	74 in.·lbf
ECM x Reinforcement assy		5.5	56	49 in.·lbf
Instrument panel brace sub-assy No. 2 x Reinforcement assy		29	300	21
Instrument panel brace sub-assy No. 1 x Reinforcement assy		29	300	21
Floor shift assy x Instrument panel brace sub-assy		12	122	9
Shift cable x Instrument panel brace sub-assy No. 2		20	200	14
Steering column assy x Reinforcement assy		21	210	15
BLOWER ASSY				
Blower assy x Body		9.8	100	87 in.·lbf
ECM x Reinforcement assy		5.5	56	49 in.·lbf
COOLER COMPRESSOR ASSY (3MZ-FE)				
Magnetic clutch x Cooler compressor assy		18	183	13
Compressor and magnetic clutch x Engine		25	250	18
Cooler compressor bracket x Compressor and magnetic clutch	Nut	25	250	18
Cooler compressor bracket x Compressor and magnetic clutch	Bolt (A)	25	250	18
Cooler compressor bracket x Compressor and magnetic clutch	Bolt (B)	18	184	13
Cooler refrigerant discharge hose No. 1 x Cooler compressor assy		9.8	100	87 in.·lbf
Cooler refrigerant suction hose No. 1 x Cooler compressor assy		9.8	100	87 in.·lbf
COOLER COMPRESSOR ASSY (2AZ-FE)				
Magnetic clutch x Cooler compressor assy		18	183	13
Compressor and magnetic clutch x Engine		24.5	250	18
Cooler refrigerant discharge hose No. 1 x Cooler compressor assy		9.8	100	87 in.·lbf
Cooler refrigerant suction hose No. 1 x Cooler compressor assy		9.8	100	87 in.·lbf
COOLER CONDENSER ASSY				
Radiator support x Cooler condenser assy		9.8	100	87 in.·lbf
Radiator upper support x Cross member		9.8	100	87 in.·lbf
Cooler refrigerant liquid pipe A x Cooler condenser assy		5.4	55	47 in.·lbf
Cooler refrigerant discharge pipe A x Cooler condenser assy		5.4	55	47 in.·lbf
REAR HEATER ASSY				
Rear heater blower fan sub-assy x Rear heater blower motor sub-assy		4.0	41	35 in.·lbf
Rear heater assy x Body		9.8	100	87 in.·lbf
Plate x Rear heater assy	Bolt (A)	9.8	100	87 in.·lbf