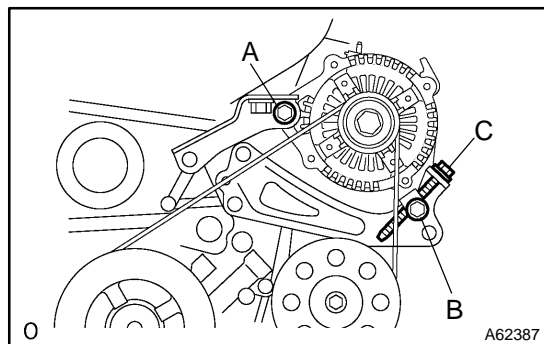


DRIVE BELT (3MZ-FE)

REPLACEMENT

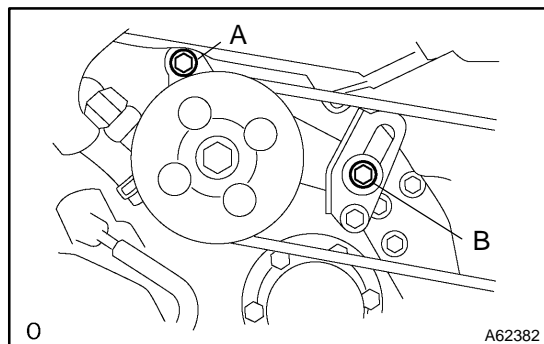
141PG-01

1. REMOVE FRONT WHEEL RH
2. REMOVE ENGINE UNDER COVER NO.1
3. REMOVE FRONT FENDER APRON SEAL RH



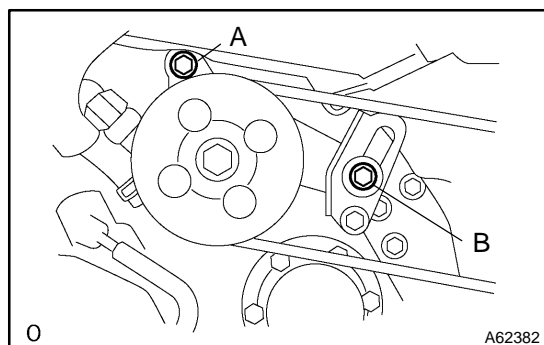
4. REMOVE V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- (a) Loosen bolts A and B.
- (b) Loosen adjusting bolt C and remove the belt.



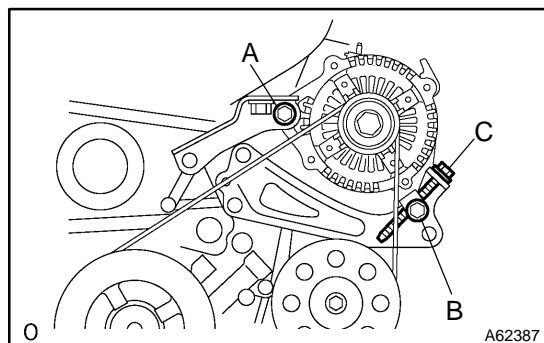
5. REMOVE VANE PUMP V BELT

- (a) Loosen bolts A and B, and remove the belt.



6. INSTALL VANE PUMP V BELT

- (a) Install the belt on each pulley.
- (b) Using a bar, adjust the belt tension and tighten bolt B.
Torque: 43 N·m (438 kgf·cm, 32 ft·lbf)
- (c) Tighten bolt A.
Torque: 43 N·m (438 kgf·cm, 32 ft·lbf)



7. INSTALL V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- (a) Install the belt on each pulley.
- (b) Tighten adjusting bolt C, and adjust the belt tension.
- (c) First tighten bolt A, and then B.

Torque:

58 N·m (591 kgf·cm, 43 ft·lbf) for bolt A

18 N·m (184 kgf·cm, 13 ft·lbf) for bolt B

8. INSPECT DRIVE BELT TENSION (See page [14-121](#))
9. INSTALL FRONT WHEEL RH