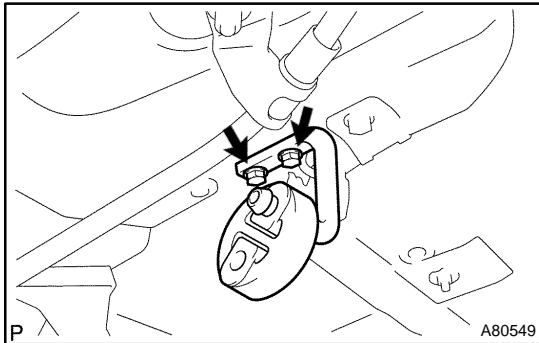


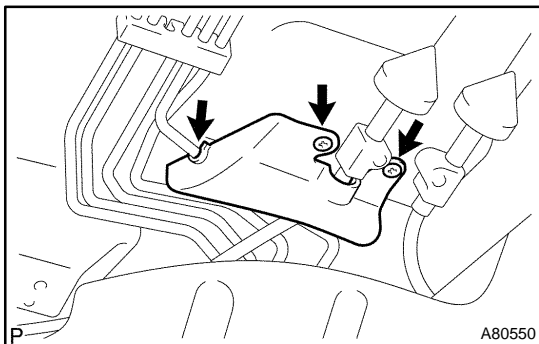
## REPLACEMENT

1. DISCHARGE FUEL SYSTEM PRESSURE (See page 11-1 )
2. REMOVE DECK BOARD SUB-ASSY
3. REMOVE REAR SEAT TRACK BRACKET COVER OUTER
4. REMOVE REAR SEAT ASSY RH (See page 72-35 )
5. REMOVE REAR SEAT ASSY LH (See page 72-28 )
6. REMOVE REAR DOOR SCUFF PLATE LH
7. REMOVE REAR FLOOR SERVICE HOLE COVER (See page 11-16 )
8. REMOVE FUEL SUCTION TUBE ASSY W/ PUMP & GAGE (See page 11-16 )
9. DRAIN FUEL
10. REMOVE PROPELLER W/CENTER BEARING SHAFT ASSY (4WD TYPE)  
(See page 30-4 )
11. REMOVE EXHAUST PIPE ASSY CENTER (See page 15-2 )
12. REMOVE FRONT FLOOR HEAT INSULATOR NO.3 (See page 12-1 1)



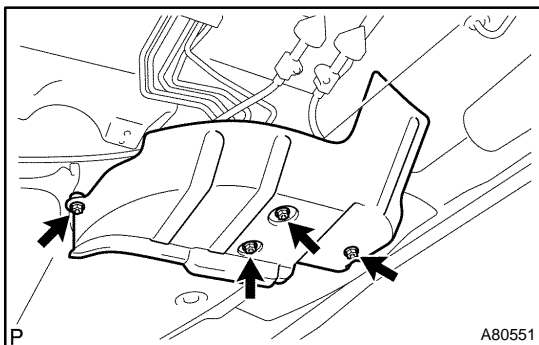
13. REMOVE EXHAUST PIPE SUPPORT BRACKET NO.4 (4WD TYPE)

(a) Remove the 2 bolts and support bracket.



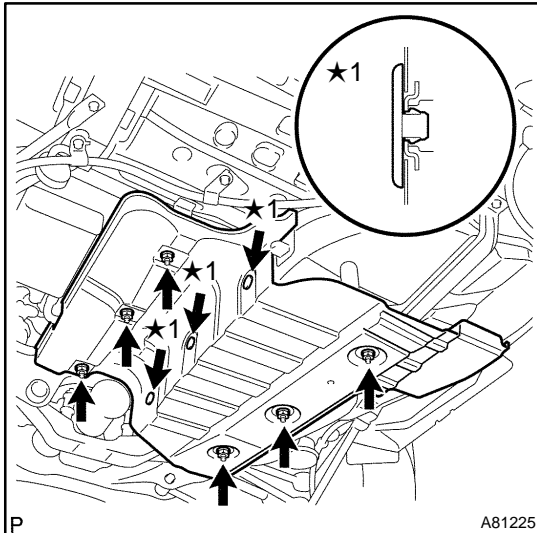
14. REMOVE FUEL TUBE PROTECTOR NO.1

(a) Remove the 2 clips and unfasten the claw, and remove the tube protector.



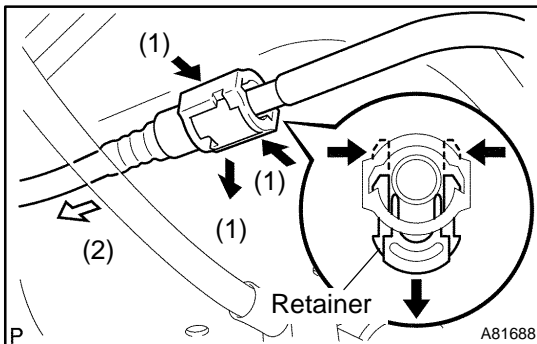
15. REMOVE FUEL TANK PROTECTOR NO.1

(a) Remove the 4 nuts and tank protector.



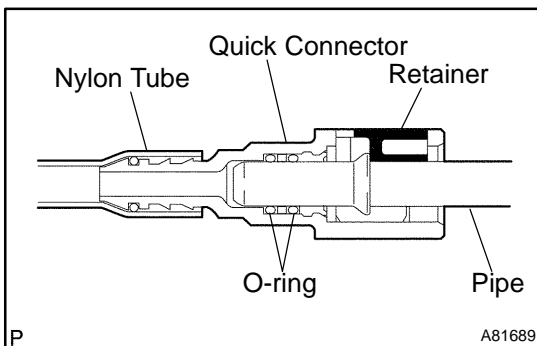
## 16. REMOVE FUEL TANK PROTECTOR SUB-ASSY NO.1

- (a) Remove the 3 clips (★1), 6 nuts and tank protector.



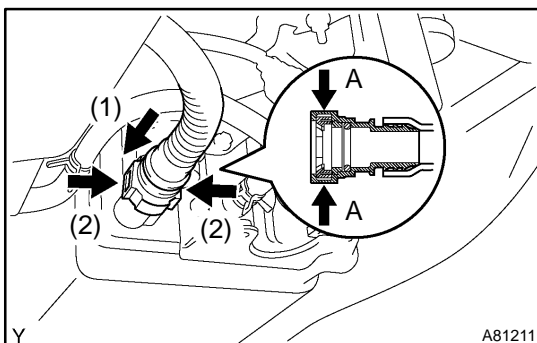
## 17. REMOVE FUEL TANK ASSY

- (a) Disconnect the fuel pump tube.
- (1) Pinch the projection of the retainer to remove the lock claws and pull down it as shown in the illustration.
  - (2) Pull out the fuel pump tube.

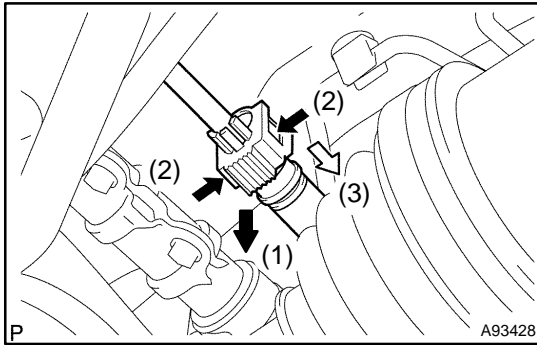


### NOTICE:

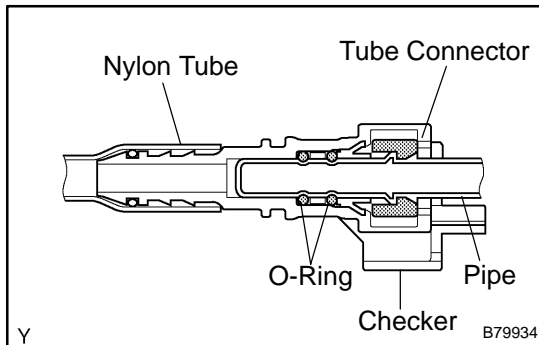
- Before this operation, check the connector for dirt, mud or other contamination. Clean if necessary.
- Be careful of mud. The connector's O-ring, which seals the pipe and connector, becomes contaminated easily.
- Do not use any tool in this operation.
- Do not bend or twist the nylon tube. Protect the connector by covering it with a vinyl or plastic bag.
- When the pipe and connector are stuck, push and pull the connector to release it. Then pull out the connector from the pipe.



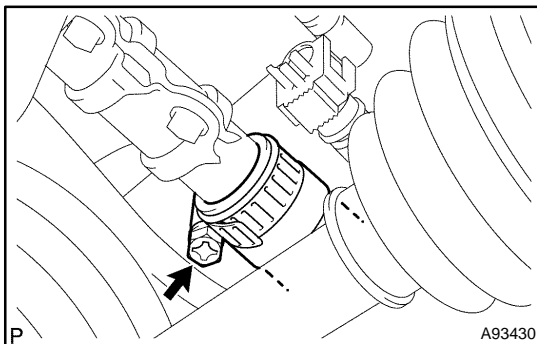
- (b) Disconnect the fuel tank vent hose.
- (1) Push the connector deep into the charcoal canister to release the locking tab.
  - (2) Pinch portion A.
  - (3) Pull out the connector.



- (c) Disconnect the fuel tank breather tube No. 3.
- (1) Lower the connector checker slightly.
  - (2) Pinch the tube connector.
  - (3) Pull out the breather tube.

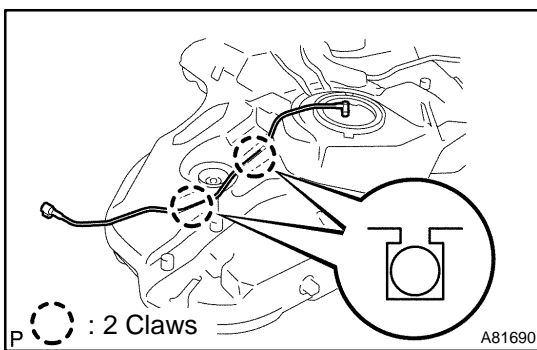
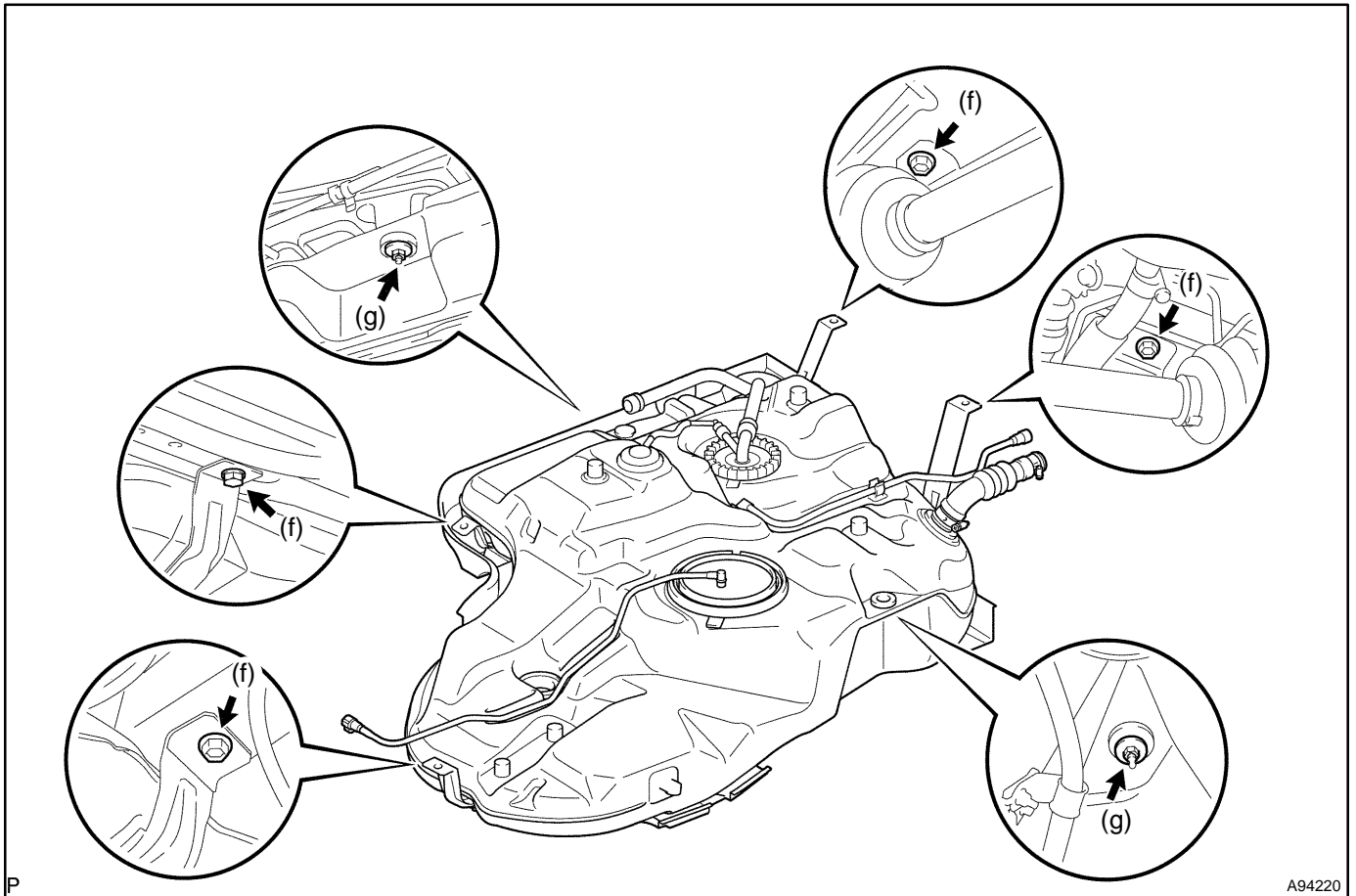
**NOTICE:**

- Before this operation, check the connector for dirt, mud or other contamination. Clean if necessary.
- Be careful of mud. The connector's O-ring, which seals the pipe and connector, becomes contaminated easily.
- Do not use any tool in this operation.
- Do not bend or twist the nylon tube. Protect the connector by covering it with a vinyl or plastic bag.
- When the pipe and connector are stuck, push and pull the connector to release it. Then pull out the connector from the pipe.



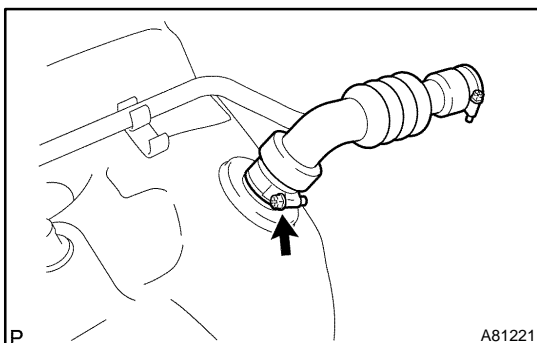
- (d) Loosen the hose clamp bolt and disconnect the fuel tank to filler pipe hose.

- (e) Set up a transmission jack under the fuel tank.
- (f) Remove the 4 bolts and 2 fuel tank bands.
- (g) Remove the 2 nuts.
- (h) Operate the transmission jack and remove the fuel tank.



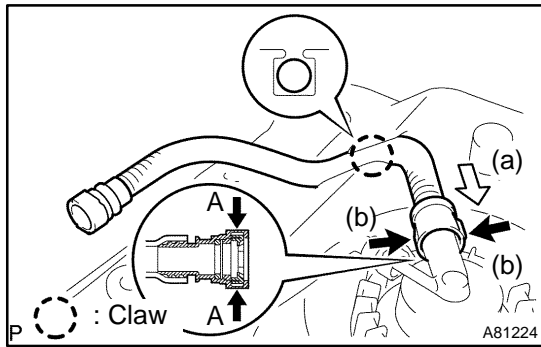
#### 18. REMOVE FUEL PUMP TUBE SUB-ASSY

- (a) Unfasten the 2 claws and remove the tube.

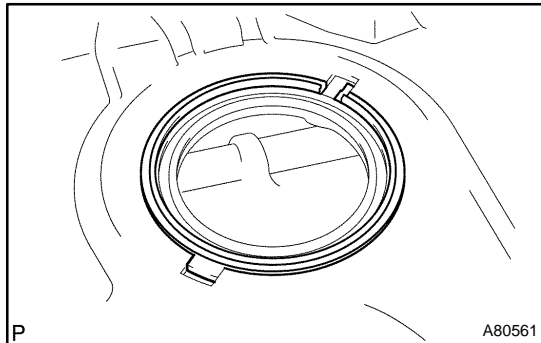


#### 19. REMOVE FUEL TANK TO FILLER PIPE HOSE

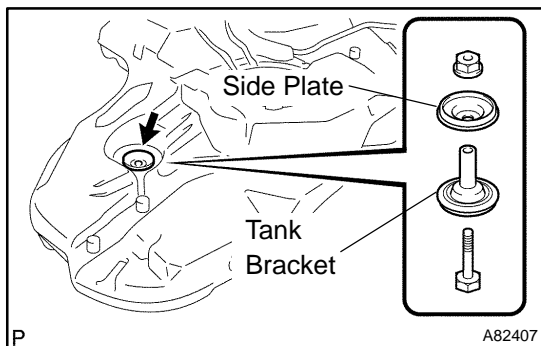
- (a) Loosen the hose clamp bolt and remove the hose.

**20. REMOVE FUEL TANK VENT HOSE**

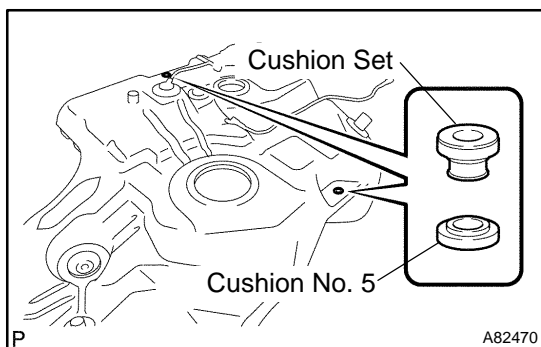
- (a) Push the connector deep into the charcoal canister to release the locking tab.
- (b) Pinch portion A.
- (c) Pull out the connector.
- (d) Unfasten the claw and remove the vent hose.

**21. REMOVE TANK SUCTION TUBE SUPPORT**

- (a) Remove the tube support from the fuel tank.

**22. REMOVE FUEL TANK SIDE PLATE**

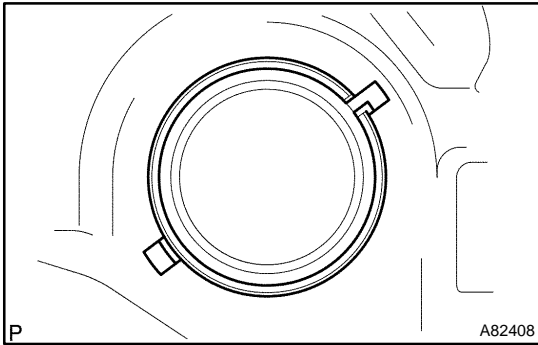
- (a) Remove the bolt and nut side plate and tank bracket.

**23. REMOVE FUEL TANK CUSHION SET**

- (a) Remove the cushion set and cushion No. 5.

**24. INSTALL FUEL TANK CUSHION SET****25. INSTALL FUEL TANK SIDE PLATE**

**Torque: 30 N·m (306 kgf·cm, 22 ft·lbf)**

**26. INSTALL TANK SUCTION TUBE SUPPORT**

- (a) Install a new tube support as shown in the illustration.

**27. INSTALL FUEL TANK VENT HOSE****28. INSTALL FUEL TANK TO FILLER PIPE HOSE****29. INSTALL FUEL PUMP TUBE SUB-ASSY****30. INSTALL FUEL TANK ASSY**

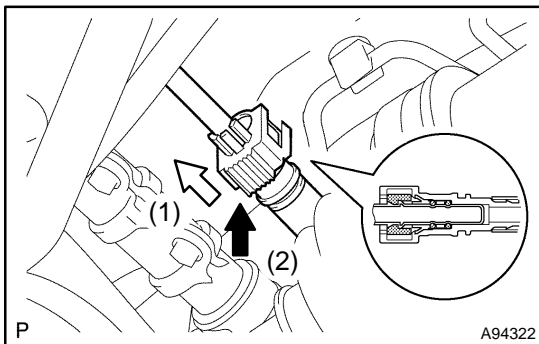
- (a) Set up the fuel tank to the transmission jack.  
 (b) Operate the transmission jack and the install the fuel tank.  
 (c) Tighten the 2 nuts.

**Torque: 20 N·m (200 kgf·cm, 14 ft·lbf)**

- (d) Install the 2 fuel tank bands with the 4 bolts.

**Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)**

- (e) Install the connector clamp.  
 (f) Connect the fuel tank wire connector.  
 (g) Connect the fuel tank to filler pipe hose.



- (h) Connect the fuel tank breather tube No. 3.

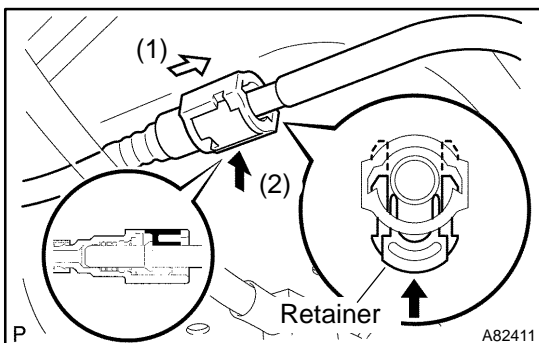
- (1) Push the quick connector to the pipe until it makes "click" sound.

**NOTICE:**

- Check if there is any damage or foreign objects on the connected part.
- After connecting, check if the quick connector and the pipe are securely connected by trying to pull them apart.

- (2) Return the connector checker to its original position.

- (i) Connect the fuel tank vent hose.



- (j) Connect the fuel pump tube.

- (1) Push the quick connector in the direction of the white arrow.

**NOTICE:**

- Check if there is any damage or foreign objects on the connected part.
  - After connecting, check if the quick connector and the pipe are securely connected by pulling on them.
- (2) Push up on the retainer until the claws lock.

**31. INSTALL FUEL TANK PROTECTOR SUB-ASSY NO.1**

- (a) Install the tank protector with the 6 nuts.

**Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)**

- (b) Install 3 new clips.

**32. INSTALL FUEL TANK PROTECTOR NO.1**

**Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)**

**33. INSTALL FUEL TUBE PROTECTOR NO.1****34. INSTALL EXHAUST PIPE SUPPORT BRACKET NO.4 (4WD TYPE)**

**Torque: 22 N·m (224 kgf·cm, 16 ft·lbf)**

**35. INSTALL FRONT FLOOR HEAT INSULATOR NO.3 (See page 12-11)****36. INSTALL EXHAUST PIPE ASSY CENTER (See page 15-2)****37. ADD FUEL****38. INSTALL FUEL SUCTION TUBE ASSY W/ PUMP & GAGE (See page 11-16)****39. CHECK FOR FUEL LEAKS (See page 11-4)****40. CHECK FOR EXHAUST GAS LEAKS****41. INSTALL REAR FLOOR SERVICE HOLE COVER (See page 11-16)****42. INSTALL REAR DOOR SCUFF PLATE LH****43. INSTALL REAR SEAT ASSY LH (See page 72-28)****44. INSTALL REAR SEAT ASSY RH (See page 72-35)****45. INSTALL REAR SEAT TRACK BRACKET COVER OUTER****46. INSTALL DECK BOARD SUB-ASSY****47. INSTALL PROPELLER W/CENTER BEARING SHAFT ASSY (4WD TYPE)**

**(See page 30-12)**

**48. FULLY TIGHTEN PROPELLER W/CENTER BEARING SHAFT ASSY (4WD TYPE)**

**(See page 30-12)**

**49. ADD TRANSFER OIL (4WD TYPE) (See page 31-4)****50. INSPECT TRANSFER OIL (4WD TYPE) (See page 31-4)**