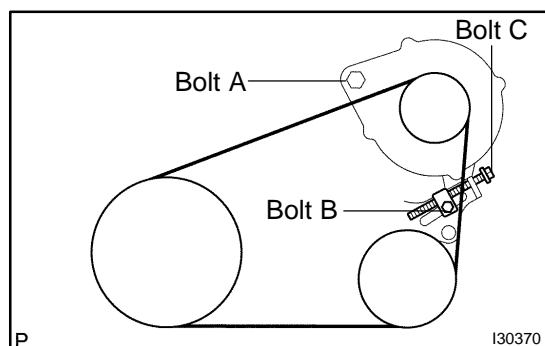
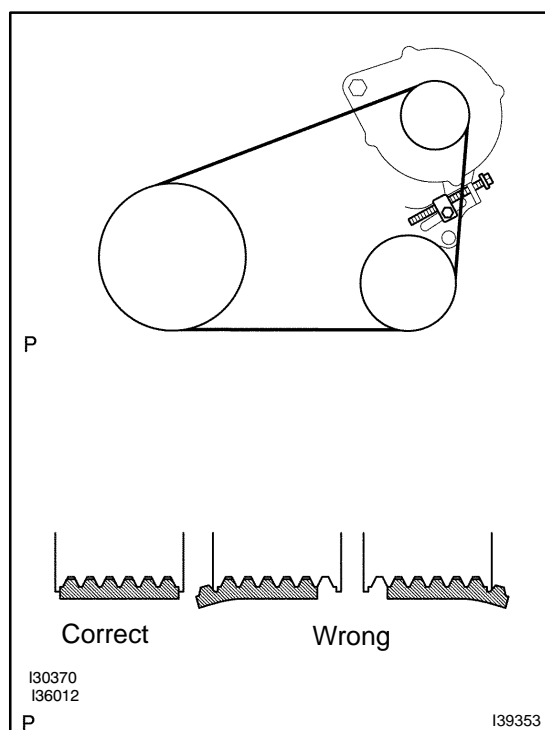


REPLACEMENT



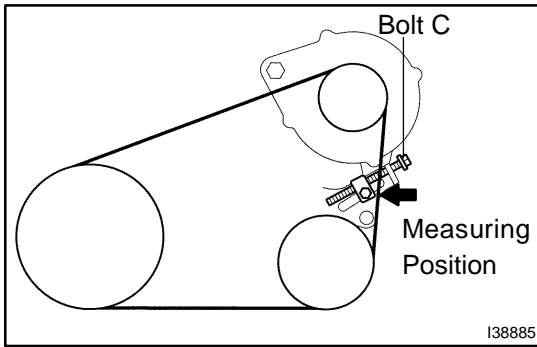
1. REMOVE V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- (a) Loosen bolt A.
- (b) Loosen bolt B.
- (c) Loosen bolt C and remove the V belt.



2. INSTALL V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- (a) Temporarily install the V belt as illustrated.



3. ADJUST V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- (a) Apply drive belt tension by turning bolt C.

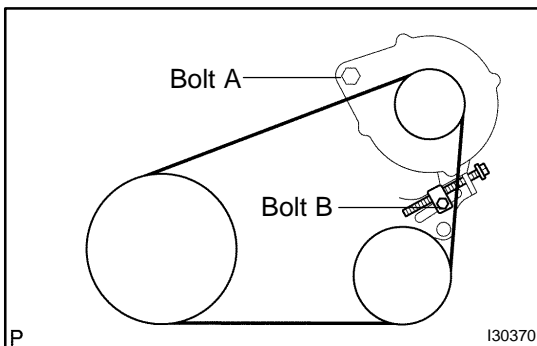
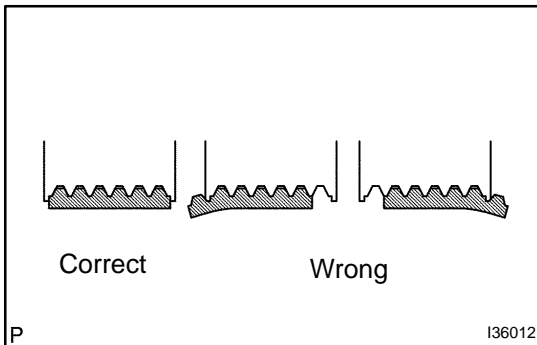
Drive belt tension:

New belt: 160 to 180 lbf

Used belt: 115 to 135 lbf

NOTICE:

- "New V belt" refers to a belt which has been used for less than 5 minutes on a running engine.
- "Used V belt" refers to a belt which has been used for 5 minutes or more on a running engine.
- After installing the V belt, check that it fits properly in the ribbed grooves.



4. FULLY TIGHTEN V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

- (a) Tighten bolt A.

Torque: 58 N·m (591 kgf·cm, 43 ft·lbf)

- (b) Tighten bolt B.

Torque: 18 N·m (183 kgf·cm, 13 ft·lbf)