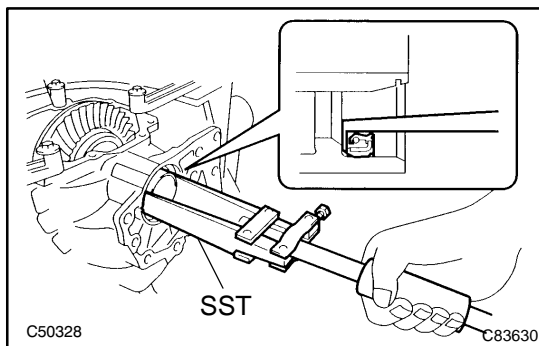


TRANSFER CASE OIL SEAL (4WD)

REPLACEMENT

3100U-07

1. REMOVE ENGINE ASSEMBLY WITH TRANSAXLE (3MZ-FE ENGINE TYPE)
(SEE PAGE 14-149)
2. REMOVE ENGINE ASSEMBLY WITH TRANSAXLE (2AZ-FE ENGINE TYPE)
(SEE PAGE 14-24)
3. REMOVE TRANSVERSE ENGINE ENGINE MOUNTING BRACKET (2AZ-FE ENGINE TYPE)
(SEE PAGE 31-9)
4. REMOVE TRANSFER STIFFENER PLATE RH (2AZ-FE ENGINE TYPE) (SEE PAGE 31-9)
5. REMOVE AUTOMATIC TRANSMISSION W/TRANSFER (3MZ-FE ENGINE TYPE)
(SEE PAGE 40-20)
6. REMOVE TRANSFER ASSY (SEE PAGE 31-9)
7. REMOVE CTR DIFFERENTIAL LOCK SLEEVE (SEE PAGE 31-9)
SST 09308-00010

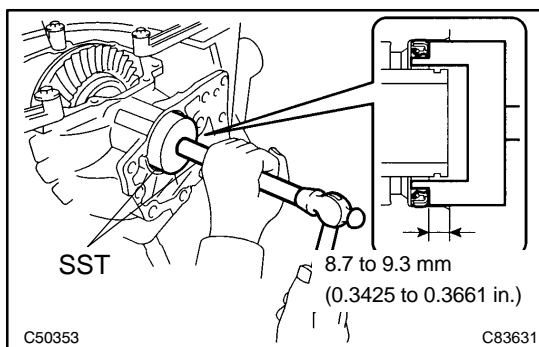


8. REMOVE TRANSFER CASE OIL SEAL

- (a) Using SST, remove the oil seal from the case.
SST 09308-00010

NOTICE:

Do not damage the oil-seal-fitted surface of the case.



9. INSTALL TRANSFER CASE OIL SEAL

- (a) Using SST, drive a new oil seal into the case to the position shown in the illustration.
SST 09387-00010, 09950-70010 (09951-07150)

NOTICE:

Do not install it obliquely.

- (b) Apply small amount of MP grease to the oil seal lip.

10. INSTALL CTR DIFFERENTIAL LOCK SLEEVE (SEE PAGE 31-9)
SST 09950-60010 (09951-00610), 09950-70010 (09951-07150)
11. INSTALL TRANSFER ASSY (SEE PAGE 31-9)
12. INSTALL TRANSFER STIFFENER PLATE RH (2AZ-FE ENGINE TYPE) (SEE PAGE 31-9)
13. INSTALL TRANSVERSE ENGINE ENGINE MOUNTING BRACKET (2AZ-FE ENGINE TYPE)
(SEE PAGE 31-9)
14. INSTALL AUTOMATIC TRANSMISSION W/TRANSFER (3MZ-FE ENGINE TYPE)
(SEE PAGE 40-20)
15. INSTALL ENGINE ASSEMBLY WITH TRANSAXLE (3MZ-FE ENGINE TYPE) (SEE PAGE 14-149)
16. INSTALL ENGINE ASSEMBLY WITH TRANSAXLE (2AZ-FE ENGINE TYPE) (SEE PAGE 14-24)